



NOTE: THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ASSEMBLY  
DRG. NO SREE/RVR/MEC/0201A SHT. 1 OF 2

TOTAL WEIGHT = 852.3 KG.

ITEM No.	DESCRIPTION	QTY	SIZE	TDC NO.	UNIT	WT. IN KGS.	TOTAL	REMARKS
58	EARTHING LUG(EL)	2	6THK x 75 x 100		IS 2062 E 250 GR.B	0.35	0.7	
57	COVER PINS-AO	3	Ø 5.06 x 15 LG.		IS 2062 E 250 GR.B	--	--	
56	COVER PLATE-AO	1	Ø 476 x 3THK.		IS 2062 E 250 GR.B	4.2	4.2	
55	COVER PLATE-AO (DEV LG=195)	1	1D 476 x 3THK, X2RLG		IS 2062 E 250 GR.B	0.9	0.9	
54	HANDLE-AO	1	Ø 12 BAR X 295 LG.		IS 2062 E 250 GR.B	0.28	0.28	
53	ACCESS OPENING-AO (DEV SIZE=145)	1	1D 450 x 10THK x 140 LG.		IS 2062 E 250 GR.B	15.9	15.9	
52	PAD FOR ACCESS OPENING-AO	1	Ø D 930 / 1D 470 x 8THK.		IS 2062 E 250 GR.B	31.6	31.6	
51	SKIRT VENTS - SK 1-3	3	Ø D 114.3 x 6.02THK x 111 LG.		SA 106 GR 8/B IS 1238 GR.B	1.78	5.34	
50	PAD FOR SLEEVE PIPE-D&IO	2	Ø D 690.1D350 x 8THK.		IS 2062 E 250 GR.B	16.6	33.2	
49	--				IS 2062 E 250 GR.B	10.5	21.0	
48	SLEEVE PIPE FOR -D&IO(DEV.1068)	2	1D 330 x 10THK x 125 LG.		IS 2062 E 250 GR.B			
47	--							
46	--							
45	--							
44	--							
43	--							
42	SKIRT GUSSETS	24	180 x 118 Xx 8THK		IS 2062 E 250 GR.D	1.0	24.0	
41	WASHER	12	Ø 80 x 20THK.		IS 2062 E 250 GR.B	0.3	3.6	
40	COMPRESSION PLATE	12	150 x 118 x 20THK.		IS 2062 E 250 GR.B	2.8	33.6	
39	SKIRT BASE RING (TO BE MADE IN SEGMENTS)	1	Ø D 1980 / 1D 1620 x 20THK.		IS 2062 E 250 GR.B	157.0	157.0	
38	SKIRT SECTION-(DEV.5567)	1	Ø D 1780 x 8THK x 1490 HT.		SA 516 GR.70	521.0	521.0	

**BILL OF MATERIAL**

DGN	DATE	SIGN	PROJECTION	ISO 128
DRAWN	04.02.20	V.S.N.	MANUFACTURER: <b>SREE</b> SREE RAMAKRISHNA ENGG. ENTERPRISES (A DIVISION OF RVR PROJECTS PVT. LTD.)	
CHECKED	07.02.20	N.V.B.R.	TITLE: <b>SKIRT SUB ASSEMBLY FOR PRESSURE VESSEL(AIR)</b>	
APPROVED	07.02.20	N.V.B.R.	WORK ORDER NO. : 02 01	
SHEET SIZE	A2	SCALE:- N.T.S.	DATE	07-02-2020
		2020	DRAWING NO.	SREE/RVR/MEC/0201A
			SHEET	2 OF 2
			SHEET	B

Rev.	Date	Name	Date	Name	Description	Acc.
B	130220	V.S.N.	130220	N.V.B.R.	MATL. SPECN. TABLE CORRECTED.	

*S. Chandra*