

#### INDIAN INSTITUTE OF TECHNOLOGY MADRAS Chennai 600 036

Telephone: [044] 2257 9763 E-mail: tender@imail.iitm.ac.in



The Senior Manager (Project Purchase)

Date: 17.04.2024

Open Tender Reference No: GEICSR/RAGH/004/2024/ACWALL

GEM NAR ID: GEM/GARPTS/16042024/Z9OXH1DQATCJ

Due Date/Time: 30.04.2024@ 3:00 PM

Dear Sir/Madam,

On behalf of the Indian Institute of Technology Madras, digitally signed online bids are invited in two bid system from Class-I Local Suppliers and Class II Local Suppliers, for the supply of: "**PROVISION OF AC FACILITY TO WALMART SPACE**" Conforming to the specifications given in **Annexure -A**.

Tender Documents may be downloaded from Central Public Procurement Portal <u>https://etenders.gov.in/eprocure/app</u>. Aspiring Bidders who have not enrolled / registered in e-procurement should enroll / register before participating through the website <u>https://etenders.gov.in/eprocure/app</u>. The portal enrolment is free of cost. Bidders are advised to go through instructions provided at **"Help for Vendors"**. [Special Instructions to the Vendors / Bidders for the e-submission of the bids online through this eProcurement Portal"]

Bidders can access tender documents on the website (For searching in the NIC site, kindly go to Tender Search option and type 'IIT Madras'. Thereafter, click on "GO" button to view all IIT Madras tenders). Select the appropriate tender and fill them with all relevant information and submit the completed tender document online on the website <u>https://etenders.gov.in/eprocure/app</u> as per the schedule attached.

<u>No manual bids will be accepted.</u> All tender documents including Technical and Financial bids should be submitted in the E-procurement portal.

	Pre-bid Meeting	:	If required will be intimated
1)	Details		
2)	ICSR Vendor	•	<b>Vendor registration:</b> Vendor registration with $IC\&SR$ (IITM) is mandatory for
2)	Registration	•	bidders to participate in tenders.
			** For Vendor Registration & Guidelines, Please follow the website : https://icandsr.iitm.ac.in/vendorportal; Helpdesk: <u>vendorhelpdesk@icsrpis.iitm.ac.in</u>

Last date for receipt of tender		30.04.2024@ 3:00 PM
Date & time of opening of tender	:	01.05.2024@ 3:00 PM

# **<u>3. Instructions to the Bidder:</u>**

Searching for tender documents	:	• There are various search options built in the CPP Portal, to facilitate bidders to search active tenders by several parameters. These parameters could include Tender ID, organization name, location, date, value, etc. There is also an option of advanced search for tenders, wherein the bidders may combine a number of search parameters such as organization name, form of contract, location, date, other keywords etc. to search for a tender published on the CPP Portal.
		• Once the bidders have selected the tenders they are interested in, they may download the required documents / tender schedules. These tenders can be moved to the respective " <b>My Tender</b> " folder. This would enable the CPP Portal to intimate the bidders through SMS / email in case there is any corrigendum issued to the tender document.
		• The bidder should make a note of the <b>unique Tender ID</b> assigned to each tender, in case they want to obtain any clarification / help from the Helpdesk.
Assistance to bidders	:	<ul> <li>Any queries relating to the tender document and the terms and conditions contained therein should be addressed to the Tender Inviting Authority for a tender or the relevant contact person indicated in the tender.</li> <li>Any queries relating to the process of online bid submission or queries relating to CPP Portal in general may be directed to the 24x7 CPP Portal Helpdesk. The contact number for the helpdesk is [0120-4200462, 0120-4001002, 0120-4001005]</li> </ul>
Enrollment Process	:	REGISTRATION
to Bidders		<ul> <li>Bidders are required to enroll on the e-Procurement module of the Central Public Procurement Portal <u>URL:https://etenders.gov.in/eprocure/app</u> by clicking on "Online Bidder Enrollment". Enrollment on the CPP Portal is free of charge.</li> <li>As part of the enrolment process, the bidders will be required to choose a unique username and assign a password for their accounts.</li> <li>Bidders are advised to register their valid email address and mobile numbers as part of the registration process. These would be used for any communication from the CPP Portal.</li> <li>Upon enrolment, the bidders will be required to register their valid Digital Signature Certificate (Class II or Class III Certificates with signing key usage) issued by any Certifying Authority recognized by CCA India (e.g. Sify / TCS / nCode / eMudbra etc.)</li> </ul>
	Searching for tender documents	Searching for tender documents:Assistance to bidders:Enrollment biddersProcess :Enrollment biddersProcess :

			<ul> <li>note that the bidders are responsible to ensure that they do not lend their DSCs to others which may lead to misuse.</li> <li>Bidder then may log in to the site through the secured log-in by entering their user ID / password and the password of the DSC / eToken.</li> <li>Possession of a Valid Class II/III Digital Signature Certificate (DSC) in the form of smart card/e-token in the company's name is a prerequisite for registration and participating in the bid submission activities through https://etenders.gov.in/eprocure/app</li> <li>Digital Signature Certificates can be obtained from the authorized certifying agencies, details of which are available in the web site https://etenders.gov.in/eprocure/app under the "Information about DSC".</li> </ul>
<b>D</b> )	Preparation of bids	:	• Bidder should take into account any corrigendum published on the tender document before submitting their bids.
			• Please go through the tender advertisement and the tender document carefully to understand the documents required to be submitted as part of the bid. Please note the number of covers in which the bid documents have to be submitted, the number of documents including the names and content of each of the document that need to be submitted. Any deviations from these may lead to rejection of the bid.
			<ul> <li>Bidder, in advance, should prepare the bid documents to be submitted as indicated in the tender document / schedule and generally shall be in PDF / XLS formats as the case may be. Bid documents may be scanned with 100 dpi with black and white option.</li> <li>To avoid the time and effort required in uploading the same set of standard documents which are required to be submitted as a part of every bid, a provision of uploading such standard documents (e.g. PAN card copy, GSTIN Details, annual reports, auditor certificates etc.) has been provided to the bidders. Bidders can use "My Documents" area available to them to upload such documents. These documents may be directly submitted from the "My Documents" area while submitting a bid, and need not be uploaded again and again. This will lead to a reduction in the time required for bid submission process.</li> </ul>
E)	Submission of bids	:	• Bidder should log into the site well in advance for bid submission so that he/she can upload the bid in time i.e. on or before the bid submission date and time. Bidder will be responsible for any delay due to other issues.
			• The bidder has to digitally sign and upload the required bid documents one by one as indicated in the tender document.
			• Bidder has to select the bid security declaration. Otherwise, the tender will be summarily rejected.
			• A standard BOQ format has been provided with the tender document to be filled by all the bidders. Bidders are requested to note that they should necessarily submit their financial bids in the

			format provided and no other format is acceptable. Bidders are required to download the BOQ file, open it and complete the detail with their respective financial quotes and other details (such as name of the bidder). If the BOQ file is found to be modified by the bidder, the bid will be rejected.
		•	The server time (which is displayed on the bidders' dashboard) will be considered as the standard time for referencing the deadlines for submission of the bids by the bidders, opening of bids etc. The bidders should follow this time during bid submission.
		•	The Tender Inviting Authority (TIA) will not be held responsible for any sort of delay or the difficulties faced during the submission of bids online by the bidders due to local issues.
		•	The uploaded tender documents become readable only after the tender opening by the authorized bid openers.
		•	Upon the successful and timely submission of bids, the portal will give a successful bid submission message & a bid summary will be displayed with the bid no. and the date & time of submission of the bid with all other relevant details.
		•	Kindly add scanned PDF of all relevant documents in a single PDF file of compliance sheet. More information useful for submitting online bids on the CPP Portal may be obtained at: <u>https://etenders.gov.in/eprocure/app</u> . All tender documents including pre-qualification bid, Technical Bid &Financial Bid should be submitted separately in online CPP portal as per the specified format only. Right is reserved to ignore any tender which fails to comply with the above instructions. <b>No manual bid submission will be entertained.</b>
F)	Marking on Technical Bid	•	The bidder eligibility criteria, technical specification and supply of item for this tender is given in Annexure A.
		•	The Bidders shall go through the specification and submit the technical bid.
		•	The Technical bid should be submitted in the proforma as per Annexure-B in pdf format only through online (e-tender). No manual submission of bid will be entertained.
		•	The technical bid should have a page-wise heading as "Technical Bid" and page no. in all pages with seal and signature of authorized signatory. The total no. of pages should be mentioned at the last page of the documents.
		•	The technical bid should consist of bidder eligibility criteria details and all technical details along with catalogue/ pamphlet which will give a detailed description of product with technical data sheet so that technical compliance can be verified.
<b>G</b> )	Marking on Price Bid	•	Financial bid (BoQ) should be submitted in the prescribed proforma format as per Annexure-C in xls format through e-tender only. No manual or other form of submission of Financial Bid will be entertained

4)	Preparation of Tender: The bidders should submit the bids in two bid system as detailed below.				
	Bid I _Technical Bid				
	The technical bid should consist of bidder eligibility criteria and technical specification compliance sheet as per the <b>Technical Bid Proforma</b> (Annexure-B).				
	Bid II _Price Bid				
	The price bid should be submitted in the Tabular format (BoQ) as per the <b>Financial Bid Proforma</b> ( <b>Annexure -C</b> ) uploaded in the e-Tender web site. The Quoted price should be for supply and installation of the item and inclusive of all cost and statutory levies at IIT Madras.				
5)	Price:				
	<ul> <li>a) The price should be quoted only in INR net per unit (after breakup) and must include all packing, transit insurance and delivery charges to the Walmart Center for Tech Excellence, IIT Madras.</li> </ul>				
	b) The rate quoted shall be all inclusive of all taxes and no extra payment will be made other than statutory revisions as per the terms and conditions stipulated in this contract document.				
	c) The percentage of tax & duties should be clearly indicated separately. IIT Madras is eligible for custom duty at a concessional rate, i.e., 5.5%. Relevant certificates will be issued by IIT Madras wherever necessary.				
	d) The offer/bids should be submitted through online only in two bid system i.e. Technical Bid and Financial Bid separately.				
6)	Tenderer shall submit along with this tender:				
	(i) Proof of having ISO or other equivalent certification given by appropriate authorities.				
	(ii) Name and full address of the Banker and their swift code and PAN No. and GSTIN number.				
	(iii) GST registration proof showing registration number, area of registration etc.				
	(iv) All of your future correspondences including Invoices should bear the GST No. and Area Code.				
7)	Terms of Delivery:				
	Supplier will be fully responsible for the safe carriage, Installation/Commissioning of goods up to <b>The Walmart Center for Tech Excellence, IIT Madras</b> , or named place as per PO, Insurance coverage will be in the scope of the supplier.				
	The tenderer should indicate clearly the time required for delivery of the item (subject to the approval of the Exclusive Purchase Committee-IIT-Madras). In case there is any deviation in the delivery schedule, liquidated damages clause will be enforced or penalty for the delayed supply period will be levied.				
	In the event of delay or non-supply of materials/execution of Contract beyond the date of delivery/completion of job. The penalty will be levied @1% per week of delay subject to a max of 10% of the value of purchase order and if the delay is more than accepted time frame by IIT M, the PO would be partially or fully cancelled and liquidated damages will be enforced accordingly.				
8)	Period for which the offer will remain open:				
	The offer shall remain valid for 120 days from the date of opening of the tender. However, the day up to which the offer is to remain valid being declared closed holiday for the Indian Institute of Technology Madras, the offer shall remain valid for acceptance till the next working day.				

9)	<ul> <li>EMD: The EMD of Rs.12,500 to be transferred to the account details mentioned in Annexure I and proof should be enclosed in the Technical Bid. Any offer not accompanied with the EMD shall be rejected summarily as non-responsive.</li> <li>As per rule no. 5.1.4 (vi) of the Manual of Procurement of Goods, no bid may be withdrawn in the interval between the deadline for submission of bids and the expiration of the period of bid validity. Withdrawal of a bid during this period will result in forfeiture of the bidder's bid security (EMD) and other sanctions.</li> <li>The Institute shall not be liable for payment of any interest on EMD.</li> <li>As per the Public Procurement Policy for MSEs, Order 2012 dated 25.03.2022, EMD is exempted for Micro and Small Enterprises (MSE) as defined in MSE Procurement Policy issued by the Department of Micro, Small and Medium Enterprises (MSME) and Startups as recognized by the Department of Industrial Policy &amp; Promotion (DIPP). (MSE/MSME/DIPP PROOF should be enclosed in the cover containing the technical bid)</li> </ul>
10)	Performance Security: -
	The successful bidder should submit Performance Security for an amount of 5% of the basic invoice value of the contract/supply. The Performance Security may be furnished in the form of an Insurance Surety Bond, Account Payee DD, FD Receipt in the name of "The Registrar, IIT Madras" from any scheduled commercial bank or Bank Guarantee from any scheduled commercial bank in India or online payment in an acceptable form. The performance security should be furnished within 14 days from the date of the purchase order.
	Performance Security in the form of Bank Guarantee: - In case the successful bidder wishes to submit Performance Security in the form of Bank Guarantee, the Bank Guarantee should be routed directly to IIT Madras from the Bank.
	The Performance Security Deposit should remain valid for a period of sixty days beyond the date of completion of all contractual obligations.
11)	For the same tender, either the OEM or the authorized dealer/service provider can only quote. But both of them cannot quote separately for the same tender.
12)	The offers/bids should be submitted only for an item/Equipment of the exact standard that is acceptable to IIT Madras without Prejudice. The details of a list of customers in India for whom the item is already supplied with must accompany the quotations. Quotations for a prototype machine will not be accepted
13)	Original catalogue (not any photocopy) of the quoted model duly signed by the principals must accompany the quotation in the technical bid.
14)	Compliance or Confirmation report with reference to the specifications and other terms & conditions should also be obtained from the principal/OEM.
15)	Risk Purchase Clause
	In the event of failure of contractual obligation during the schedule, the Office of Industrial Consultancy and Sponsored Research, Indian Institute of Technology Madras has all the right to engage other sources on the total risk of the sanctioned vendor under risk purchase clause.

16)	Payment:
	(i) As per GFR 2017 Terms: 90% Payment after supply and 10% after installation are agreed to wherever the installation is involved.
	(ii) Advance Payment: No advance payment is generally admissible. In case a specific percentage of advance payment (not more than 30%) is required, the Vendor has to submit a Bank Guarantee from a scheduled commercial bank in India equivalent to the amount of advance payment.
17)	On-site Installation:
	The equipment/item or Machinery has to be installed or commissioned by the successful bidder within the number of days (as prescribed by PI) from the date of receipt of the item at the site of IIT Madras.
18)	Warranty:
	The offer should clearly specify the warranty period for the machinery/equipment. Any extended warranty offered for the same has to be mentioned separately (For more details please refer our Technical Specifications).
	<b>**</b> Note: PO which involves installation, warranty shall be applicable from date of installation.
19)	Acceptance and Rejection:
	Failure to comply with any of the instructions stated in this document or offering unsatisfactory explanations for non-compliance will likely to lead to rejection of offers.
	I.I.T. Madras has the right to accept the whole or any part of the Tender or portion of the quantity offered or reject it in full without assigning any reason.
20)	Debarment from Bidding:
	In case of breach of Terms & Conditions, Bidder may be suspended from being eligible for bidding in any contract with the IIT Madras up to 2 Years [as per Rule 151(iii) of GFR] from the date as fixed by IIT Madras.
21)	Disputes and Jurisdiction:
	<ul> <li>Settlement of Disputes: Any dispute, controversy or claim arising out of or in connection with this PO including any question regarding its existence, validity, breach or termination, shall in the first instance be attempted to be resolved amicably by both the Parties. If attempts for such amicable resolution fails or no decision is reached within 30 days whichever is earlier, then such disputes shall be settled by arbitration in accordance with the Arbitration and Conciliation Act, 1996. Unless the Parties agree on a sole arbitrator, within 30 days from the receipt of a written request by one Party from the other Party to so agree, the arbitral panel shall comprise of three arbitrators. In that event, the supplier will nominate one arbitrator and the Project Coordinator of IITM shall nominate on arbitrator. The Dean IC&amp;SR will nominate the Presiding Arbitrator of the arbitral tribunal. The arbitration proceeding shall be carried out in English language. The cost of arbitration and fees of the arbitrator(s) shall be shared equally by the Parties. The seat of arbitration shall be at IC&amp;SR IIT Madras, Chennai.         <ul> <li>a. The Applicable Law: The Purchase Order shall be construed, interpreted and governed by the Laws of India. Court at Chennai shall have exclusive jurisdiction subject to the arbitration clause.</li> </ul> </li> </ul>
	b. Any legal disputes arising out of any breach of contact pertaining to this tender shall be settled in the court of competent jurisdiction located within the city of Chennai in Tamil Nadu.

22)	<b>Force Majeure:</b> The Supplier shall not be liable for forfeiture of its performance security, liquidated damages or termination for default, if and to the extent that, it's delay in performance or other failure to perform its obligations under the Contract is the result of an event of Force Majeure.				
	For purposes of this Clause, "Force Majeure" means an event beyond the control of the Supplier and not involving the Supplier's fault or negligence and not foreseeable. Such events may include, but are not limited to, acts of the Purchaser either in its sovereign or contractual capacity, wars or revolutions, fires, floods, epidemics, quarantine restrictions and freight embargoes.				
	If a Force Majeure situation arises, the Supplier shall promptly notify the Purchaser in writing of such conditions and the cause thereof. Unless otherwise directed by the Purchaser in writing, the Supplier shall continue to perform its obligations under the Contract as far as is reasonably practical, and shall seek all reasonable alternative means for performance not prevented by the Force Majeure event.				
23)	Eligibility Criteria:				
	The bidders should have been completed similar works of value not less than Rs.3.00 Lakhs in any Govt. Organization/Institution/Public enterprises. Proof of Completion Certificate shall be attached. Similar works means HVAC works of any unit installation.				
	As per the Government of India Order, only "Class - I Local Suppliers" and "Class - II Local Suppliers" <u>can participate in this tender.</u>				
	Bidder should confirm their acceptance that they comply with the provisions with report to "Guidelines for eligibility of a bidder from a country which shares a land border with India as detailed at Annexure-E. The bidder should submit Certificate for "Bidder from/ Not from Country sharing Land border with India & Registration of Bidder with Competent Authority" as per Order of DoE F.No.6/18/2019-PPD dated 23.07.2020 and No.F.7/10/2021-PPD(1) dated 23.02.2023 and No.F.7/10/2021-PPD(1) dated 23.02.2023.				
24)	<ul> <li>Preference to "class I Local Suppliers": preference will be given to "class 1 local suppliers" (subject to class -I local supplier's quoted price falling within the margin of purchase preference ) as per public procurement (preference to make in India) order 2017 .O.M No P- 45021/2/2017 – pp(BE - 11) dt 04/06/2020 subject to the conditions that the "class 1 Local Supplier" should agree to supply goods / provide service at L1 rate and furnish a certificate with the technical bid document that the goods/service provided by them consists local content equal to or more than 50%.( certificate from Chartered Accountant in case value of contract exceeds Rs 10 crore).</li> <li> 'Class - I local supplier' means a supplier or service provider whose goods, services or works offered for procurement consists of local content equal to or more than 50% as defined under the above said order. Declaration to be provided as per Annexure-D per item/service/work.</li> <li> 'Class - II local supplier' means a supplier or service provider whose goods, services or works offered for procurement consists of local content equal to 20% but less than 50% as defined under the above said order. Declaration to be provided as per Annexure-D per item/service/work.</li> <li> 'Margin of purchase preference': - The margin of purchase preference shall be 20%. The Definition of the margin of purchase preference is defined in the Govt. of India Order No: P-45021/12/2017-PP (BE-II) Dt.4th June, 2020) Order 2017. As per the Government of India Order – "Margin of Purchase Preference" means the maximum extent to which the price</li> </ul>				
	<ul> <li>offered for procurement consists of local content equal to 20% but less than 50% as defined under the above said order. Declaration to be provided as per Annexure-D per item/service/work.</li> <li>'Margin of purchase preference': - The margin of purchase preference shall be 20%. The Definition of the margin of purchase preference is defined in the Govt. of India Order No: I 45021/12/2017-PP (BE-II) Dt.4th June, 2020) Order 2017. As per the Government of India Order – "Margin of Purchase Preference" means the maximum extent to which the prior</li> </ul>				

	**Note: Local content percentage to be calculated in accordance with the definition provided at			
	clause 2 of revised public procurement preference to Make in India Policy vide GoI Order no. P-			
	45021/2/2017-PP (B.EII) dated 15.06.2017 (subsequently revised vide orders dated 28.05.2018,			
	29.05.2019and 04.06.2020) MOCI order No. 45021/2/2017-PP (BE II) Dt.16th September 2020 & P-			
	45021/102/2019-BE-II-Part(1) (E-50310) Dt.4th March 2021			
25)	Evaluation of Bids			
	Bid evaluation will take place in two stages.			
	Stage I Technical Bid evaluation			
	All bids received within due date and time will be opened for technical evaluation as per scheduled time.			
	All bidders who have fully complied with bidder eligibility criteria I, II and technical Specification			
	(Annexure B) will only be considered for opening of financial bid.			
	Stage II: Financial Bid Evaluation			
	The Financial bid evaluation will be based on price quoted by the bidder. The rate quoted for <b>PROVISION OF AC FACILITY TO WALMART SPACE</b> unit will alone be taken up for arrival of Lowest Bid (L1) value.			
26)	In accordance to the Rule 173 of GFR,2017 and relevant provisions thereof in Procurement Manuals, 2022, IC&SR, IITM reserves the right to carry out the negotiation process through its purchase/technical committee with L1/H1 (as applicable) vendor to ensure price reasonability before final recommendation to the Competent Authority. The negotiation details, if any, on case-to-case basis shall be recorded in minutes of meetings suitably for records.			
27)	Selection of successful bidder and Award of Order			
21)	The order will be directly awarded to the technically qualified bidder as per the condition in para 3A of DIPP, MoCI Order No. 45021/2/2017-PP (BE II) dated 16th September 2020.			
28)	All information including selection and rejection of technical or financial bids of the prospective bidders will be communicated through e-Tender portal. In terms of Rule 173(iv) of General Financial Rule 2017, the bidder shall be at liberty to question the bidding conditions, bidding process and/or rejection of bids.			
29)	The tenderer shall certify that the tender document submitted by him / her are of the same replica of the tender document as published by IIT Madras and no corrections, additions and alterations made to the same. If any deviation found in the same at any stage and date, the bid / contract will be rejected / terminated and actions will be initiated as per the terms and conditions of the contract.			
30)	Clarification to the queries and doubts raised by the bidders will be issued as a corrigendum/addendum in the e-tenders portal.			
31)	In the e-tender process, participation of bidders after the due date is not possible. The eligible bidders can login to the e-Procurement portal to ascertain the tender status.			

## **ACKNOWLEDGEMENT**

It is hereby acknowledged that I/We have gone through all the points listed under "Specification, Guidelines, Terms and Conditions" of tender document. I/We totally understand the terms and conditions and agree to abide by the same.

# SIGNATURE OF TENDERER ALONG WITH SEAL OF THE COMPANY WITH DATE

# Bidder Eligibility Criteria and Technical Specification for PROVISION OF AC FACILITY TO WALMART SPACE

Tender No. GEICSR/RAGH/004/2024/ACWALL

## **Bidder Eligibility Criteria – I (Public Procurement – Preference to Make in India)**

Only 'Class-I local suppliers' and 'Class-II local suppliers', as defined under DIPP, MoCI Order No. P-45021/2/2017-PP (BE-II) dated 16<sup>th</sup> September 2020 and other subsequent orders issued therein (ANNEXURE – D)

### Bidder Eligibility Criteria – II

- 1. Vendor Registration ID/Proof.
- 2. Land Border Certificate (ANNEXURE E).
- 3. **OEM Certificate Form**-The Participating Bidder's firm shall be the Original Equipment Manufacturer (OEM) or OEM Certified authorized firm (**ANNEXURE F**).
- 4. Non- Debarment Declaration (ANNEXURE H).
- 5. Mandate Form (ANNEXURE J)
- 6. EMD as per Tender, to be remitted in the account number as given in the (Annexure I) or EMD is exempted for Micro and Small Enterprises (MSE) as defined in MSE Procurement Policy issued by Department of Micro, Small and Medium Enterprises (MSME) and Startups as recognized by Department of Industrial Policy & Promotion (DIPP). (MSE/MSME/DIPP PROOF should be enclosed in the cover containing technical bid).
- 7. The bidders should have been completed similar works of value not less than Rs.3.00 Lakhs in any Govt. Organization/Institution/Public enterprises. Proof of Completion Certificate shall be attached. Similar works means HVAC works of any unit installation.

# III. Technical Specification for PROVISION OF AC FACILITY TO WALMART SPACE DOUBLE SKIN FAN COIL UNITS - DECORATIVE TYPE - INSIDE CONDITIONED SPACE

# EQUIPMENT

These units would be mounted in the conditioned area and would be exposed without false ceiling. The units shall be visually pleasing. Unit shall be of cuboid shape with SA grille in the front and RA grille at the rear. Valve packages shall be housed within the unit itself. Unit shall be as per the drawing provided along with this tender.

### General:

Indoor chilled water ceiling suspended / floor mounted decorative fan coil unit shall be complete with cooling coil, fan, fan motor, factory fitted valve package consisting of Ball valve with strainer at inlet and without strainer at outlet, 2 Way Motorised Valve (On/Off type with spring return) & piping connectors, electrical controls, and hanging brackets. The unit shall be provided with aluminium powder coated grille for both supply air and return air. Filters shall be accessible after removal of the RA grille.

S. No.	Item	Technical Specifications
1.	Unit Cabinet	Casing shall be of Double skin construction. Double Skin wall panels shall be $43\pm2$ mm thick made of GSS, pressure injected with polyurethane foam insulation of density $38 - 40$ kg/cum and K factor not exceeding $0.02$ W / M ° C. Double skin wall panels shall be fixed to 2.5 mm thick thermal break profile type aluminium alloy twin box section structural framework with stainless steel screws. Outer sheet of the panels shall be made of 0.80mm thick GSS pre-plasticized or powder coated. Inner sheet shall be 0.63mm thick plain GSS. The casing shall also accommodate the valve package. Fan/s shall be a centrifugal, forward curved, direct-drive, blow thru type. Easy access to be available for the fan & motor from the bottom of the unit. Unit shall come along with an insulated drain pan.
2.	Coil	Standard base unit shall be equipped with a 3 or 4 row cooling coil for installation in a 2-pipe system. Coils shall have ½-in. copper tubes, aluminium fins bonded to the tubes by mechanical expansion, and shall be factory tested for leakage at working pressure of 10bar. Each coil shall have a manual air vent on upper connection, a drain port on the lower connection.
3.	Motors	Motor shall be single phase induction motor, enclosed and with thermal overload protection, sealed for life lubricated bearings, and external rotor allowing good heat dissipation. Fan motor shall be 3- speed. Motors may have double ended shaft to cater for two fans wherever necessary.
4.	Water Leak Alarm Interlock Relay	The unit shall be provided with a water leak tape in the drain pan. The tape shall be fixed at a height of about 3mm from the top of drain tray using suitable spacers. In case of any choke in the drain line, when the water in the tray rises and touches the tape, the tape shall trigger a relay to a) raise a water leak alarm b) provide a potential free contact for BMS and c) force close the two-way value of the unit.
5.	Filters	Unit shall have a filter track with factory-supplied cleanable nylon mesh filters in aluminium frame.
6.	Electrical Requirements	Unit shall operate on a 230V/50 Hz/1 Phase power supply
7.	Thermostat	Thermostat shall have provisions to switch On / Off the Unit, select the fan speed and set the desired temperature and It shall have a large LCD display of at least 50mm x 50mm size. Thermostat shall be suitable for 230V operation.
8	2 Way Valve	Two way valve shall be motorised On/Off type, with spring return (valve to return to close position when power is withdrawn) type actuator. Actuator shall be easily removable from the assembly. It shall also be possible to manually set the valve in open condition by operating a lever. Valve actuator shall be suitable for 230V operation.

9.	PIPING AND VALVES			
	1.0 Scope	This section lays down the general requirements for Supply, Installation and testing of Chilled Water Piping, related valves and accessories.		
	1.1 Codes and Standards	The material construction, manufacture, inspection, testing and commissioning of water piping shall comply with all currently applicable statutes, regulations and safety codes in the locality where the Equipment will be installed. Nothing in this specification shall construe to relieve the Contractor of his responsibility. The equipment supplied shall comply with the latest applicable Indian and / or British Standards. Other National Standards are acceptable, if they are established to be equal or superior. The latest versions of standards would apply wherever they have been referred to.		
	1.2 Scope of Supply And Erection	The Contractor shall supply all piping material like pipes, fittings, flanges, gaskets, bolts & nuts, pipe supports, consumables such as welding electrodes etc., all equipment's, tools and tackles required for carrying out piping work. The Contractor shall install valves, strainers, flow measuring instruments, pressure gauges, thermometers, thermowells etc., as required. The entire piping system including valves shall be hydrostatically pressure tested to check for any leaks. All piping shall be internally cleaned and flushed by the Contractor before and after re-rection in a manner suited to the service as directed by the Clients/Consultants. The contractor shall furnish factory test certificates for pipes, valves before commencing installation. Necessary temporary pumps, piping, drain hoses shall be arranged by the Contractor to carry out flushing work.		
	1.3 Pipes	<ul> <li>Pipes shall be MS (black) or GI as specified in the Bill of quantities.</li> <li>Pipes up to and including 150 mm NB shall be ERW pipes of Heavy Class ('C' Class) conforming to IS-1239. 200 mm NB and above shall be confirming to IS-3589 wall thickness as specified in the BOQ.</li> <li>Effective precautions such as capping, and sealing shall be taken to protect all pipe ends against ingress of dirt and damage during transit or storage. The outside of the carbon steel pipe (black) shall receive two coats of red oxide paint immediately after completion of welding to prevent corrosion</li> </ul>		

1.4 Pipe Installation	<ul> <li>drawings indicating the pipe routing, levels, tapping points, riser points, drain points etc., Pipes shall be installed in a workmanship manner in accordance with the approved shop drawings. Pipes shall be aligned parallel to walls and ceiling and all drops shall be plumb.</li> <li>Wherever specified all pipe connections to equipment's shall be provided with flexible connections.</li> <li>All pipes shall be properly supported from roofs, walls, etc., Vertical risers shall be supported at all floor casting with Rigid MS Channels Where light weight roofing are provided, the pipe supports should be provided from the floors and as directed by the Consultants. All pipework inside the plantroom and terrace shall be supported from the floor only.</li> <li>All pipes shall necessarily be clamped to the pipe supports with specially made pipe clamps. The clamps shall be made out of mild steel and painted with a coat of primer and final coat of black enamel paint. The clamps should take into account any lateral moment of the pipes owing to temperature variations and in no case the clamps should induce stresses on the pipe and supports. Pipe supports inside trenches shall restrain the vertical movement due to thermal expansion/contraction.</li> <li>HDPE / Metal jacketed insulated pipes shall be provided between the bare pipe and the support.</li> </ul>			
	Pipe Size	Horizontal pipe	Vertical pipe	
	Upto 25mm	2.0 m	2.5 m	
	32mm to 125mm	2.5 m	3.0 m	
	250mm to	3.0 m	4.0 m	
	300mm and above	4.0m	4.0m	
	Additional supports connections etc., Su could be fixed on to Fasteners. Wherever the pipes	shall be provided at pports structures sha concrete ceilings, be pass through wall or sings. These sleeves	Bends, Valves, Equipment Il be grouted to walls and eams, columns using Anch ceilings, pipe sleeves shal shall be fixed to the civil	t Ior 1 be

	Prior to fixing with air blast method of cle outer surfaces All pipe joints specified. How below. i)	g of pipework, all pipes shall be wire brushed and purged to remove all rust and mill scale from inner surface. The aning shall be such that no material is left on the inner or s, which will affect the serviceability of the pipe. s shall be welded construction, unless otherwise wever, flange joints shall be provided as mentioned Equipment isolation ie adjacent to units.
	ii)	Mating flange for valves, strainers etc.,
	iii)	At wall / ceiling crossings as required by the Consultant
	Flangesshall I 6392.All bolt mm reinforce	be slip-on carbon steel with plain face conforming to IS s & nuts shall be carbon steel and gaskets shall be 3 to 6 d rubber Gaskets.
	All pipes belo welding. Pipe butt weldable insulated pipi as well as hea	w 40 mm NB shall have socket welding using fillet s 50 mm NB and above shall have butt welding using fittings. Wherever welding is carried out on pre- ng, the insulation shall be protected from welding sparks t of welding using metal sheets and wet cloth.
	The ends of p machine saw welding. Und using gas cutt	ipe lengths to be welded shall be cut square by a and the edges levelled to form a 'V' groove before er no circumstances, pipe cutting or forming the edges ing or welding will be allowed.
	For bends, wh (3D) formed to nominal size a thinning of pi	herever space permits, the Contractor may use pipe bends using pipe bending machine for pipe sizes 50 mm and under. The Contractor shall ensure that undue pe wall does not occur due to bending.
	Readymade b up to pipe dia long radius ty be used.	ends of the same wall thickness as the pipe can be used meters of 250mm. These bends shall preferably be of pe. In case of space constraints short radius bends may
	All welding w Contractor be and Consultan out by that pa and inspect th particular per- that the conse Contractor of installation. T welding other and accepted	work shall be carried out by professional welders. The fore employing any welder at site shall invite the Client at to witness a sample welding which would be carried rticular welder. The Client and Consultant would witness e quality of the welding joint and provide consent for the son to carryout welding works at site. It is to be noted at of Client and Consultant does not absolve the their contractual obligation to provide a defect free the Contractor shall not use any other persons for than those welders whose samples have been inspected by Client and Consultant. In case the Contractor uses

	unapproved welders, the entire welding work carried out by such welder/s will be summarily rejected.
	All pipes shall be laid, and tack welded in position with all flanges, valves, etc., After inspection and approval of the layout by the Consultants / Clients Site Engineer, only then full welding could be carried out.
	Automatic air vents shall be installed at all highest sections of piping.
	Drain with drain valves shall be provided at low point of piping and all dirty legs. The size of the valves shall be 25 mm size for pipes up to 100 mm and 40 mm for sizes larger than 100 mm. Drain shall be closed with dummy caps to prevent accidental opening.
	Drain shall be piped to the nearest floor drain. Piping shall be pitched towards the drain points. Wherever specified in BOQ, drainpipes shall be provided with water grade HDPE/PVC pipe 10kg/sq.cm rating with screwed/solvent joints. These drainpipes shall be tested for leaks to a minimum pressure of 1 kg/sq.cm.
1.5 Testing	Pipes after completion of welding shall be hydraulically tested. All equipment's shall be isolated from the piping by providing inserting suitable dummy plates in the flanges so as to prevent entry of water into the equipment. In case of Chilled water pipes (except for pre- insulated pipes), no insulation shall be carried out until the completion of pressure test. Pipes shall be tested in sections if necessary to suit the project schedule.
	Piping shall be tested to hydrostatic test pressure of at least 1.5 times the maximum operating pressure or 2 times the shut off head of the pumps whichever is higher, but not less than 10Kg/Sq.Cm for a period of not less than 24 hours. All leaks and defects in joints and piping during the test shall be rectified and got approved. No pipe shall be welded with water inside the pipes.
	Piping repaired subsequent to the above pressure shall be retested in the same manner. Systems may be tested in sections and such sections shall be capped securely. Entire system shall then be retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.
	The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor after completing the tests.

	1.6 Flushing	After completion of the installation, the pipelines are to be flushed
	8	thoroughly to blow out the entire dirt and muck. All equipment's
		would be isolated from the piping with dummies and the pipework
		provided with temporary loop lines near equipment's to facilitate
		flushing. Flushing will be carried out in multiple stages as under till
		the water drained from the ninework at all points is clear of any
		and investes on even and ad merticles
		sediments or suspended particles.
		<ul> <li>A. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>B. Fill up water in the pipework and circulate the water at high velocity using temporary pumps. After circulating the water for about 1 hour, the water hast to be drained fully. This process has to be repeated till the water is clear.</li> <li>Subsequent to flushing, commissioning strainers (strainers with permanent magnet on flange and SS fine mesh wrapped over the normal strainer basket) along with temporary pumps shall be used for circulating water for at least 48 hours and thereafter the commissioning strainers can be removed and the equipment's can be brought into loop. The system then shall be balanced to deliver the water quantities as specified. Balancing report after certification shall be submitted with completion drawings and documents</li> </ul>
10.	VALVES	
	1 Buttorfly Valvos	The butterfly values shall be wafer type and supplied along with flow
	1. Duttering varves	control lever. The valves shall be compact in size and shall conform to
		BS 5155 MSS SP 67 and API 609 The valves shall be light in weight
		and easy to install between a pair of flanges conforming to RS10
		Table D & F. The body shall of close grain cast iron conforming to BS
		FN: 1561/IS210Gr EC260 and the secting shall be of Desilient block
		Nitrila rubbar / EDDM moulded on to the body. The disk shall be of
		Nume rubber / Er Divi moulded on to the body. The disk shall be of
		EN: 1562 pulse costed or ductile iron as per IS1865 Gr450/10
		EN. 1505 hylon coaled of ductile from as per 151805 G1450/10,
		whereas the shart shart be of stanness steel AISI 451 / 410treated
		permanently for fubrication. The shall seals shall be of Nitrie O
		as specified in the Bill of Quantities. Core should be taken during
		as specified in the Diff of Quantities. Call should be taken during
		to the flanges being incorrectly speed. The value shall be removed
		from pinowork offer initial setting for comming out full welding work
		For valves including and shows 200mm diameter, second arrangement
		with hand wheel shall be provided for operation of the value
		with hand wheel shall be provided for operation of the valve.
		Wherever called for, the valves shall be provided with extended stem
		to ensure easy operation in insulated pipework.

	Integral ISO 5211 platform shall be provided to facilitate direct
	Gear units on to the valves.
	In case of motorised butterfly valves, the actuator motor shall be mounted on the platform provided in the butterfly valves. The actuator shall operate on single phase 230V power supply and have potential free contacts for status monitoring. The actuator shall have Push Button for ON/OFF arrangement. If the push button arrangement in the valve is not a standard, then the contractor shall provide necessary wiring and push button externally. It shall be possible to dismount the motor assembly easily and operate the valve stem manually if required.
2. Ball Valves	Ball Valves shall have body of carbon steel. The ball and the shaft shall be of stainless steel. The seat shall be of PTFE. The valve shall be complete with socket weld ends.
3. Ball Valves with	Ball Valves with strainer up to 50mm size shall have brass body. The
And Without	ball and the shaft shall be of stainless steel. The seat shall be of PTFE. The valve shall be complete with socket weld ends and confirming to
Strainer	relevant codes. Valves 50 mm dia shall have brass body and stainless- steel spindle valve seat. The valves shall be suitable for pressure rating as specified in the Bill of Quantities
4. Balancing Valves	Balancing valves shall be provided in the piping as indicated in drawings to measure and balance the flow in the piping. These valves shall have built-in pressure-drop measuring facility to compute flow rate across the valve. The test cocks shall be long enough to protrude out of pipe insulation. The valve handle or stem shall have markings which would display the number of turns the valve is open. It shall also be possible to lock the valve at the balanced position such that it would not be possible to open the valve any further at the same time permitting full closure of the valve if required.
	Valves up to and including 50mm dia shall be in Gun metal construction with threaded connections. Contractor shall provide flanges on either end of such threaded valve to enable easy removal of valve.
	For valves including and above 65mm dia, the construction shall be as under:
	Body: Cast Iron to IS 210 Gr. FG 260 Bonnet: Cast Iron to IS 210 Gr. FG 260 Hand Wheel: Mild Steel Fabricated Stem: SS-410 Disc: EN-3 Sealing Disc: E P D M
	Pressure Test Cocks: Steel Chrome Plated

	End Connection: Flanged as per IS: 6392 Table 17
	To enable accurate and practical operation, measurement of flow and differential pressure shall be made with a computerized balancing instrument which shall enable the operator to read the flow directly without the use of diagrams or tables. In addition to measuring flow rate, differential pressure and temperature, computerized balancing instrument shall have a computer programme to provide the following functions:
	To balance the HVAC installation and calculate the necessary valve settings based on system measurements.
5. Strainers (Y type Strainers)	<ul> <li>To store the results of balancing.</li> <li>To log measured values from a valve (differential pressure, flow rate or temperature).</li> <li>To printout saved data in computerized measurement protocol (CMP) consisting of : <ul> <li>a. Name and size of Balancing Valve (BV)</li> <li>b. Pre-setting position of BV</li> <li>c. P at BV</li> <li>d. Flow at BV</li> <li>e. Design Flow</li> </ul> </li> <li>Strainers up to 50 mm shall be of gun metal type. Strainers 65mm and above shall be flanged type with Cast Iron / MS body fabricated from pipes. The strainer screen shall be long and removable type with 3 mm perforations. It shall be possible to remove the strainer element without disconnecting the strainer from the pipework by removing a</li> </ul>
	flange at one end of the strainer element. The removable flange shall have donut shaped permanent magnet of at least ½" ht fixed to the centre of the removable flange with bolt nut and washer on the inside to trap any ferrous/magnetic particles. Strainers 100mm dia and larger shall be provided with pipe nipple of 20mm dia and ball valve so that the water in the strainer can be drained with a flexible hose to the nearest drain point.
	In case the requirement of magnet and pipe nipple provision is not a standard offering of the manufacturer, they shall be provided on field by the Contractor.
	During commissioning of system, the strainer screen shall be provided with a further SS mesh with 1mm sieve size. The same shall be removed after a few days of running the system with the mesh in place.

6. Two Way Motorised Valve On/Off Type	Two way motorised ON/OFF type valve complete with electrical actuator, heavy duty PN 10 rating brass/bronze body valve, Room thermostat with LCD display, On/Off buttons, Temperature adjustment dial/button, Fan speed control with necessary transformers wiring etc., This shall be provided as 2 position diverting valves in chilled water lines at each fan coil unit and shall be actuated by space thermostat. Space conditions shall be maintained by modulating the volume of water flow through the coil. The valves shall revert to fully bypass position when fan is shut off. Pressure drop across the valve shall not exceed 0.14 kg/ sq.cm. Valve shall have the facility to replace motor actuator without removing the valve body.
7. Two-Way Control Valve Modulating Type	Two way modulating Control valves in a single Unit of Valve. The 2 way valve for the AHU / CSU shall be suitable for 24V AC power supply. All control Valves with size lesser than or equal to DN 40 mm shall have Brass / Bronze body with stainless steel seat and brass plug, Control Valves with size above DN 50mm shall have a Cast iron body and stainless steel with brass plug and sealing gland. The actuator versions should be with spring-return function and should be directly mounting on valves without any adjustments. All the
8. BTU Meter	<ul> <li>actuator shall be operated through 24 VAC and should be modulated through control signals 010 VDC, 420 mA, or 01000 ohms.</li> <li>BTU meter shall consist of flow sensor, temperature sensors, microprocessor unit with display.</li> <li>The flow sensor shall be of ultrasonic type working on time transit method. The sensor shall consist of two ultrasonic transducers producing sound waves travelling both in the direction of water flow and against it and use the time taken to reach the receiver to measure the flow quantum. The flow sensor shall be in the form of a pipe and offer minimum resistance to the water flow. Flow sensor shall have integral flowage at both on da for connecting to ninework.</li> </ul>
	<ul> <li>Immersion type temperature sensors shall be provided to measure the temperature at two locations in the pipework. Cable length with these sensors shall be minimum 6m each. One of the sensor could also be inbuilt along with the flow sensor.</li> <li>The microprocessor unit shall be similar to Kamstrup Multical 603. The unit shall compute the flow, temperature difference, instantaneous</li> </ul>

	cooling capacity, totalized values of cooling capacity etc. The unit shall have a backlit display unit which shall display all these values. Scrolling or programming the unit shall be possible through tactile keypad or soft buttons which would provide an easy menu driven experience. The unit shall have in built battery backup. The unit shall release all the operational parameters to a BMS through Modbus / BACNET over IP. Unit shall be minimum IP 55 rated.
9. Pressure Gauges	Pressure gauges shall be of bourdon type, glycerine/liquid filled with AISI 304 Stainless Steel casing of appropriate range as specified in the BOQ. Pressure gauge shall be fixed onto a coupling welded to the main pipework with a small stub nipple pipe. Isolation valve shall be provided to isolate the pressure gauge as necessary. The stub nipple pipe shall be Class C as per IS1239. Accuracy of pressure gauge shall be 1% as per UNI EN – 837 -1. Pressure gauges installed on the inlet and outlet of chillers and pumps shall be of 150mm dia dial and the ones installed across AHU pipework shall be of 100mm dia dial.
<b>10. Thermometers</b>	Thermometers shall be Dial type with remote sensing bulb and interconnecting capillary. Design shall be as per EN13190. Case, capillary, and stem shall be of stainless steel. Dial shall be minimum 100mm dia. Accuracy shall be Class 2 as per EN13190. Thermometer shall be with bottom capillary entry and back mounting support. Thermometer shall be suitable for use on a liquid filled thermowell.
11. Thermowell	Thermowell shall be provided in pipework as called for. The pipework shall be welded with an 1" threaded coupling and closed with a 1" threaded dummy will be screwed into the coupling. The dummy will have an ½" hole drilled along the centreline of the dummy. Copper pipe stub of 5/8" will be brazed on the coupling end of the dummy. The other end of the copper tube would be pinched. Glycol or other conducting fluid would be filled in the copper tube.
12. Test Points	Test points shall be fixed to couplings provided in the pipework as required/shown in the drawings. These test points would allow measurement of pressure and temperature at the point of installation with the help of portable pressure gauges and thermometers custom made for this purpose.
	Body of test point shall be of brass with nitrile sealing bushes. The test point shall be capable of withstanding pressures upto 16 bar and be leakproof even after multiple uses. Pressure gauges and Digital thermometers as suitable for these test points shall be supplied as called for in the BOQ. These gauges shall have at least Class 2 accuracy as per relevant EN standards.

	13. Air Vents	The automatic air vent comprises as follows		
		a. Lid		
		b. Red bronze housing		
		c. Float		
		d. Valve seat seals		
		Materials		
		a. Brass housing		
		b. Brass lid		
		c. High grade, heat-resistant synthetic material float		
		d. Heat resistant elastomer seal components		
11.	CHILLED WATER I	PIPING INSULATION		
	Pre-Insulated	This specification covers the technical aspects related to insulation of		
	Pinework with	pipework (For specification related to pipes, methods of jointing		
	HDPE Jacketing _	installation etc. please refer to the relevant section in this document.		
	For Buried	Insulation material shall be PLIE of density minimum 40Kg/cu m		
	Pinework	sandwiched between the pipe and an outer HDPE jacket. Entire		
	TIPEWOIK	insulation shall be done at the factory and brought to site. Field work		
		shall be limited to insulation of welded joints only.		
		HDPE pipes shall be of minimum PN 2.5 rating and as per outer		
		diameter as mentioned in the BOQ for the relevant pipe sizes and		
		conform to IS4984, material grade PE80.		
		Before insulation, the outer surface of the chilled water pipe shall be		
		cleaned thoroughly to remove any dust, dirt, oil and grease. Thereafter		
		the chilled water pipe shall be positioned inside the HDPE pipe such		
		that the annular space is even all around. Thereafter, PUF injection		
		shall be carried out to achieve the desired density.		
		Insulation shall not be done for a small distance at either end to		
		facilitate joining of pipes.		
		After insulation, the pipes shall be handled carefully and transported to		
		site and unloaded with utmost care to ensure that there is no damage to		
		the HDPE casing or insulation.		
		After completion of welded joints and pressure testing, all the joints		
		would be insulated at site with PUF and finished with HDPE. Sections		
		of HDPE pipe or HDPE sheets would be welded with HDPE welding		
		to form a leakproof joint which would prevent ingress of water into		
		the insulation.		

Pre-Insulated Pipework With GI Spiral Pipe Jacketing – For	This specification covers the technical aspects related to insulation of pipework. (For specification related to pipes, methods of jointing, installation etc., please refer to the relevant section in this document.)
Pipework Inside Buildings	Insulation material shall be PUF of density minimum 40Kg/cu.m sandwiched between the pipe and an outer GI spiral pipe jacket. Entire insulation shall be done at the factory and brought to site. Field work shall be limited to insulation of welded joints only.
	GI spiral pipes shall be of minimum 26G thickness having GI coating of atleast 120 gms/sqm. Outer diameter of GI spiral pipe shall be as mentioned in the BOQ for the relevant pipe sizes.
	Before insulation, the outer surface of the chilled water pipe shall be cleaned thoroughly to remove any dust, dirt, oil and grease. Thereafter the chilled water pipe shall be positioned inside the GI spiral pipe such that the annular space is even all around. Thereafter, PUF injection shall be carried out to achieve the desired density.
	Insulation shall not be done for a small distance at either end to facilitate joining of pipes.
	All tap offs and elbows shall be welded at factory, insulated and brought to site. Vendor shall carryout proper site measurements to ensure that insulation for butt welded or flanged joints alone is carried out at site and all other joint types are done in the factory itself.
	After insulation, the pipes shall be handled carefully and transported to site and unloaded with utmost care to ensure that there is no damage to the GI spiral casing or insulation.
	After completion of welded joints and pressure testing, all the joints would be insulated at site with PUF and finished with GI sheet. Sections of GI sheets shall be screwed or riveted and sealant applied at all joints to form a leakproof joint which would prevent ingress of water into the insulation.
	Insulation work at site for these joints will have to be carried out by the same manufacturer who has supplied the Pre-insulated pipe.

12.	Pipe Insulation For Field Joints	Material of insulation for chilled water pipework in Plantrooms shall be rigid PUE of density minimum 40kg/cum	
	riela Joints	be fight FOF of density minimum 40kg/cum.	
		Before insulation, the outer surface of the chilled water pipe shall be	
		cleaned thoroughly to remove any dust, dirt, oil and grease. Thereafter one coat of bituminous primer shall be applied all over the	
		pipe and allowed to dry.	
		Insulation shall be in the form of semi-circular annular pipe sections. Wherever the insulation thickness specified does not meet standard products, the first layer shall be with pipe sections and the balance be made up with rectangular slabs cut into strips and fixed over the pipe section.	
		Insulation shall be fixed using a flood coat of hot bitumen grade 100/85 @ 1.5kg/sqm. All joints shall be staggered while fixing the insulation. All joints shall be sealed thoroughly with hot bitumen.	
		Thereafter the insulation shall be wrapped with 300G polyethylene sheet. All joints of the sheet shall be finished with PVC tapes to form good vapour barrier.	
		Aluminium cladding with 26G aluminium sheets shall be carried out as finish.	
		Items which would require future maintenance such as pumps, strainers etc., and other such items shall be insulated with a removable piece so that the insulation can be removed, maintenance work carried out and the insulation piece fixed back in original position without any damage to the insulation.	
13.	PIPE INSULATION	FOR UNIT CONNECTIONS	
	1.0 Material		
	Motorial for nining ing	ulation shall be Closed Call Nitrile Dubber inculation of thiskness as	
	specified in the Bill of	Quantities.	
	• Density of Mat	erial shall be between 40 to 55 Kg/m3.	
	• Thermal condu	ctivity of elastomeric nitrile rubber shall not exceed 0.037 W/m°K at an	
	average temper	rature of 0°C.	
	• The insulation shall have fire performance such that it passes Class 0 as per BS476 Par 7 for surface spread of flame as per BS 476 and also pass Fire Propagation requirement		
	as per BS476 Regulations (F	Part 6 to meet the Class 'O' Fire category as per 1991 Building	
	1990.	angiana & wales) and the bunding Standards (Scotland) Regulations	
	• Water vapor po i.e. Moisture D	ermeability shall not exceed 0.017 Perm inch (2.48 x $10^{-14}$ Kg/m.s.Pa), iffusion Resistance Factor or ' $\mu$ ' value should be minimum 7000.	

	• Thickness of the insulation shall be as specified for the individual application.
	• Wherever specified the insulation shall be supplied with factory faced GC Cloth.
	The insulation material, to the extent feasible shall be in tubular form only. In cases where the
	diameters of pipe or large or the thickness required is higher and not in the standard supply
	range of the OEM, to the extent feasible, the initial layer shall be with tubular insulation and
	further thickness achieved by applying insulation in sheet form to wrap around the pipes.
	2.0 Insulation Application
	The insulation shall be applied as under:
	<ul> <li>a. For Tubular Insulation: Clean the Pipe surface with wire brush and render the surface dry and clean. Slide the insulation into the pipe. Seal all transverse joints using tape. Tubular insulation shall be suitably protected from any damage during installation works.</li> </ul>
	b. For Sheet Insulation: Clean the Pipe surface with wire brush and render the surface dry and clean. Cut the sheets appropriately to match the diameter of the pipe. Apply a coat of adhesive to the pipe and the inner surface of insulation and wait for the insulation to be tacky. Fix the insulation to the pipe without any wrinkle or bubbles.
	Wrap the insulated surface with minimum 300-micron polythene sheet with at least 50mm overlap and hold in position with self-adhesive PVC tapes. Finish the insulation with 26G Aluminium cladding held in place with self-tapping screws.
14.	Warranty: One Year Standard Warranty Period.

#### TECHNICAL BID PROFORMA Tender No. GEICSR/RAGH/004/2024/ACWALL Item Name: PROVISION OF AC FACILITY TO WALMART SPACE

# **1.0 Bidder Eligibility Criteria:**

Ι	Bidder Eligibility Criteria-I (Public Procurement – Preference to Make in India)	Class I / Class II	Local Content Percentage	Ref. Page No.
Ι	Only 'Class-I local suppliers' and 'Class-II local suppliers', as defined under DIPP, MoCI Order No. P-45021/2/2017-PP (BE II) dated 16 <sup>th</sup> September 2020 and other subsequent orders issued therein (ANNEXURE – D)			

# 2.0 Bidder Eligibility Criteria:

Π	Bidder Eligibility Criteria-II	Complied/Not Complied	Ref Page No.
1	Vendor Registration ID/Proof		
2	Land Border Certificate (ANNEXURE – E)		
3	<b>OEM Certificate Form</b> -The Participating Bidder's firm shall be the Original Equipment Manufacturer (OEM) or OEM Certified authorized firm ( $ANNEXURE - F$ )		
4	Non- Debarment Declaration (ANNEXURE – H).		
5	Mandate Form (ANNEXURE – J)		
6	EMD as per Tender, to be remitted in the account number as given in the (Annexure – I) or EMD is exempted for Micro and Small Enterprises (MSE) as defined in MSE Procurement Policy issued by Department of Micro, Small and Medium Enterprises (MSME) and Startups as recognized by Department of Industrial Policy & Promotion (DIPP). (MSE/MSME/DIPP PROOF should be enclosed in the cover containing technical bid).		
7.	The bidders should have been completed similar works of value not less than Rs.3.00 Lakhs in any Govt. Organization/Institution/Public enterprises. Proof of Completion Certificate shall be attached. Similar works means HVAC works of any unit installation.		

# DOUBLE SKIN FAN COIL UNITS - DECORATIVE TYPE - INSIDE CONDITIONED SPACE

# EQUIPMENT

These units would be mounted in the conditioned area and would be exposed without false ceiling. The units shall be visually pleasing. Unit shall be of cuboid shape with SA grille in the front and RA grille at the rear. Valve packages shall be housed within the unit itself. Unit shall be as per the drawing provided along with this tender.

# General:

Indoor chilled water ceiling suspended / floor mounted decorative fan coil unit shall be complete with cooling coil, fan, fan motor, factory fitted valve package consisting of Ball valve with strainer at inlet and without strainer at outlet, 2 Way Motorised Valve (On/Off type with spring return) & piping connectors, electrical controls, and hanging brackets. The unit shall be provided with aluminium powder coated grille for both supply air and return air. Filters shall be accessible after removal of the RA grille.

S. No.	Item	Technical Specifications	Complied/Not Complied	Ref Page No.
1.	Unit Cabinet	Casing shall be of Double skin construction. Double		
		Skin wall panels shall be $43\pm 2$ mm thick made of		
		GSS, pressure injected with polyurethane foam		
		insulation of density 38 – 40 kg/cum and K factor		
		not exceeding 0.02 W / M ° C. Double skin wall		
		panels shall be fixed to 2.5 mm thick thermal break		
		profile type aluminium alloy twin box section		
		structural framework with stainless steel screws.		
		Outer sheet of the panels shall be made of 0.80mm		
		thick GSS pre-plasticized or powder coated. Inner		
		sheet shall be 0.63mm thick plain GSS. The casing		
		shall also accommodate the valve package.		
		Fan/s shall be a centrifugal, forward curved, direct-		
		drive, blow thru type. Easy access to be available		
		for the fan & motor from the bottom of the unit.		
		Unit shall come along with an insulated drain pan.		
2.	Coil	Standard base unit shall be equipped with a 3 or 4		
		row cooling coil for installation in a 2-pipe system.		
		Coils shall have <sup>1</sup> / <sub>2</sub> -in. copper tubes, aluminium fins		
		bonded to the tubes by mechanical expansion, and		
		shall be factory tested for leakage at working		
		pressure of 10bar. Each coil shall have a manual air		
		vent on upper connection, a drain port on the lower		
		connection.		

3.	Motors	Motor shall be single phase induction motor,	
		enclosed and with thermal overload protection,	
		sealed for life lubricated bearings, and external	
		rotor allowing good heat dissipation. Fan motor	
		shall be 3-speed. Motors may have double ended	
		shaft to cater for two fans wherever necessary.	
4.	Water Leak	The unit shall be provided with a water leak tape in	
	Alarm Interlock	the drain pan. The tape shall be fixed at a height of	
	Relay	about 3mm from the top of drain tray using suitable	
		spacers. In case of any choke in the drain line, when	
		the water in the tray rises and touches the tape, the	
		tape shall trigger a relay to a) raise a water leak	
		alarm b) provide a potential free contact for BMS	
		and c) force close the two-way valve of the unit.	
5.	Filters	Unit shall have a filter track with factory-supplied	
		cleanable nylon mesh filters in aluminium frame.	
6.	Electrical	Unit shall operate on a 230V/50 Hz/1 Phase power	
	Requirements	supply	
7.	Thermostat	Thermostat shall have provisions to switch On / Off	
		the Unit, select the fan speed and set the desired	
		temperature and It shall have a large LCD display	
		of at least 50mm x 50mm size. Thermostat shall be	
		suitable for 230V operation.	
8	2 Way Valve	Two way valve shall be motorised On/Off type,	
		with spring return (valve to return to close position	
		when power is withdrawn) type actuator. Actuator	
		shall be easily removable from the assembly. It	
		shall also be possible to manually set the valve in	
		open condition by operating a lever. Valve actuator	
0	DIDING AND VA	shall be suitable for 230V operation.	
9.	PIPING AND VA	LVES	
	1.0 Scope	This section lays down the general requirements for	
		Supply, Installation and testing of Chilled Water	
		Piping, related valves and accessories.	
		The material construction, manufacture, inspection,	
	1.1 Codes and	testing and commissioning of water piping shall	
	Standards	comply with all currently applicable statutes,	
		regulations and safety codes in the locality where	
		the Equipment will be installed. Nothing in this	
		specification shall construe to relieve the Contractor	
		of his responsibility. The equipment supplied shall	
		comply with the latest applicable Indian and / or	
		British Standards. Other National Standards are	
		acceptable, if they are established to be equal or	
		superior. The latest versions of standards would	
		apply wherever they have been referred to.	

1.2 Scope of	The Contractor shall supply all piping material like	
Supply And	pipes, fittings, flanges, gaskets, bolts & nuts, pipe	
Erection	supports, consumables such as welding electrodes	
	etc., all equipments, tools and tackles required for	
	carrying out piping work. The Contractor shall	
	install valves, strainers, flow measuring	
	instruments, pressure gauges, thermometers,	
	thermowells etc., as required. The entire piping	
	system including valves shall be hydrostatically	
	pressure tested to check for any leaks. All piping	
	shall be internally cleaned and flushed by the	
	Contractor before and after re-rection in a manner	
	suited to the service as directed by the	
	Clients/Consultants. The contractor shall furnish	
	factory test certificates for pipes, valves before	
	commencing installation Necessary temporary	
	pumps, piping, drain hoses shall be arranged by the	
	Contractor to carry out flushing work	
1.3 Pines	Pipes shall be MS (black) or GI as specified in the	
110 1 1 1 1 1 2 3	Bill of quantities.	
	1	
	Pipes up to and including 150 mm NB shall be	
	ERW pipes of Heavy Class ('C' Class) conforming	
	to IS-1239. 200 mm NB and above shall be	
	confirming to IS-3589 wall thickness as specified in	
	the BOQ.	
	Effective precautions such as capping, and sealing	
	shall be taken to protect all pipe ends against	
	ingress of dirt and damage during transit or storage.	
	The outside of the carbon steel pipe (black) shall	
	receive two coats of red oxide paint immediately	
1 4 D'	The Contractor chereful means and exhauit for	
1.4 Pipe	The Contractor should prepare and submit for	
Installation	approval detailed shop drawings indicating the pipe	
	notifies at a Dipag shall be installed in a	
	workmanship manner in accordance with the	
	approved shop drawings. Pipes shall be aligned	
	parallel to walls and ceiling and all drops shall be	
	plumb	
	promo.	
	Wherever specified all pipe connections to	
	equipment's shall be provided with flexible	
	connections.	
	All pipes shall be properly supported from roofs,	
	walls, etc., Vertical risers shall be supported at all	
	floor casting with Rigid MS Channels Where light	
	weight roofing are provided, the pipe supports	
	should be provided from the floors and as directed	

by the Consulta plantroom and floor only. All pipes shall is supports with sign clamps shall be with a coat of p paint. The clam lateral moment variations and i stresses on the p inside trenches of pipes while a horizontal move expansion/cont HDPE / Metal j provided with c of other insulat rigid PUF supp bare pipe and the	ints. All pipework terrace shall be su necessarily be class pecially made pip made out of mild orimer and final co ops should take into of the pipes owin n no case the clans pipe and supports shall restrain the at the same time p ement due to therr raction. jacketed insulated clamps over the er- ion such as nitrile orts shall be provi- ne support.	inside the pported from the mped to the pipe e clamps. The l steel and painted bat of black enamel to account any g to temperature nps should induce . Pipe supports vertical movement ermitting mal pipes shall be acasement. In case rubber insulation, ided between the	
Pipe Size	Horizontal	Vertical pipe	
11 / 25	pipe	2.5	
000000000000000000000000000000000000	2.0 m	2.5 m	
125mm	2.5 111	5.0 111	
150mm to	3.0 m	4.0 m	
250mm			
300mm and	4.0m	4.0m	
above			
Additional supp Valves, Equipm structures shall fixed on to cone Anchor Fastene Wherever the p pipe sleeves sha These sleeves s After carrying of sleeve and pipe sealant.	ports shall be provident connections of be grouted to wal crete ceilings, bears. ipes pass through all be provided at hall be fixed to thout the piping, gap shall be sealed w	vided at Bends, etc., Supports ls and could be ms, columns using wall or ceilings, the crossings. e civil structure. os between the ith fire rated	
Prior to fixing of brushed and pu	of pipework, all pi rged with air blas	pes shall be wire t to remove all rust	

<ul><li>and mill scale from inner surface. The method of cleaning shall be such that no material is left on the inner or outer surfaces, which will affect the serviceability of the pipe.</li><li>All pipe joints shall be welded construction, unless otherwise specified. However, flange joints shall be provided as mentioned below.</li></ul>	
<ul><li>iv) Equipment isolation ie adjacent to units.</li><li>v) Mating flange for valves, strainers</li></ul>	
etc., vi) At wall / ceiling crossings as required by the Consultant	
Flangesshall be slip-on carbon steel with plain face conforming to IS 6392.All bolts & nuts shall be carbon steel and gaskets shall be 3 to 6 mm reinforced rubber Gaskets.	
All pipes below 40 mm NB shall have socket welding using fillet welding. Pipes 50 mm NB and above shall have butt welding using butt weldable fittings. Wherever welding is carried out on pre- insulated piping, the insulation shall be protected from welding sparks as well as heat of welding using metal sheets and wet cloth.	
The ends of pipe lengths to be welded shall be cut square by a machine saw and the edges levelled to form a 'V' groove before welding. Under no circumstances, pipe cutting or forming the edges using gas cutting or welding will be allowed.	
For bends, wherever space permits, the Contractor may use pipe bends (3D) formed using pipe bending machine for pipe sizes 50 mm nominal size and under. The Contractor shall ensure that undue thinning of pipe wall does not occur due to bending.	
Readymade bends of the same wall thickness as the pipe can be used up to pipe diameters of 250mm. These bends shall preferably be of long radius type. In case of space constraints short radius bends may be used.	

		All welding work shall be carried out by professional welders. The Contractor before employing any welder at site shall invite the Client and Consultant to witness a sample welding which would be carried out by that particular welder. The Client and Consultant would witness and inspect the quality of the welding joint and provide consent for the particular person to carryout welding works at site. It is to be noted that the consent of Client and Consultant does not absolve the Contractor of their contractual obligation to provide a defect free installation. The Contractor shall not use any other persons for welding other than those welders whose samples have been inspected and accepted by Client and Consultant. In case the Contractor uses unapproved welders, the entire welding work carried out by such welder/s will be summarily rejected.	
		All pipes shall be laid, and tack welded in position with all flanges, valves, etc., After inspection and approval of the layout by the Consultants / Clients Site Engineer, only then full welding could be carried out.	
		Automatic air vents shall be installed at all highest sections of piping.	
		Drain with drain valves shall be provided at low point of piping and all dirty legs. The size of the valves shall be 25 mm size for pipes up to 100 mm and 40 mm for sizes larger than 100 mm. Drain shall be closed with dummy caps to prevent accidental opening.	
		Drain shall be piped to the nearest floor drain. Piping shall be pitched towards the drain points. Wherever specified in BOQ, drainpipes shall be provided with water grade HDPE/PVC pipe 10kg/sq.cm rating with screwed/solvent joints. These drainpipes shall be tested for leaks to a minimum pressure of 1 kg/sq.cm.	
-	1.5 Testing	Pipes after completion of welding shall be hydraulically tested. All equipment's shall be isolated from the piping by providing inserting suitable dummy plates in the flanges so as to prevent entry of water into the equipment. In case of Chilled water pipes (except for pre-insulated pipes), no insulation shall be carried out until the	

completion of pressure test. Pipes shall be tested in sections if necessary to suit the project schedule.         Piping shall be tested to hydrostatic test pressure of al least 1.5 times the maximum operating pressure or 2 times the shut off head of the pumps whichever is higher, but not less than 10Kg/Sq.Cm for a period of not less than 24 hours. All leaks and defects in joints and piping during the test shall be rectified and got approved. No pipe shall be welded with water inside the pipes.         Piping repaired subsequent to the above pressure shall be retested in the same manner. Systems may be tested in sections and such sections shall be caped securely. Entire system shall then be retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Contractor of this intention to test a section of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor after completing the tests. <b>1.6 Flushing</b> After completing the tests. <b>1.6 Flushing</b> C. Fill up water in the pipework and the pipework provided with temporty loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework and tail pipework from the lowest point in each section of the installation, the lowest point of any sediments or suspended particles. <b>1.6 Flushing</b> C. Fill up water in the pipework and train the water from the pipework from the lowest point in each section of the pipework. This filling-flushing			
<ul> <li>sections if necessary to suit the project schedule.</li> <li>Piping shall be tested to hydrostatic test pressure of at least 1.5 times the maximum operating pressure or 2 times the shur off head of the pumps whichever is higher, but not less than 10Kg/Sq.Cm for a period of not less than 24 hours. All leaks and defects in joints and piping during the test shall be receified and got approved. No pipe shall be welded with water inside the pipes.</li> <li>Piping repaired subsequent to the above pressure shall be retested in the same manner. Systems may be tested in sections and such sections shall be capped securely. Entire system shall the retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.</li> <li>The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and lsuch tests shall be witnessed by the consultants or their authorized representatives. Test certificates duy signed by the contractor after completing the tests.</li> <li><b>1.6 Flushing</b>         After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All cquipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework and circulate the water at high velocity using temporary         be it was a the velocity using temporary         be the contractor, if necessary, has to create temporary drain points at the lowest point of each section of pip</li></ul>		completion of pressure test. Pipes shall be tested in	
Piping shall be tested to hydrostatic test pressure of at least 1.5 times the maximum operating pressure or 2 times the shut off head of the pumps whichever is higher, but not less than 10Kg/Sq.Cm for a period of not less than 24 hours. All leaks and defects in joints and piping during the test shall be rectified and got approved. No pipe shall be welded with water inside the pipes.         Piping repaired subsequent to the above pressure shall be retested in the same manner. Systems may be tested in sections and such sections shall be capped securely. Entire system shall then be retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants hall be submitted by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the pipework and units and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments on suspended particles.         C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the instead out at least 2 times. For the puppose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulat		sections if necessary to suit the project schedule.	
Piping shall be tested to hydrostatic test pressure of at least 1.5 times the maximum operating pressure or 2 times the shut off head of the pumps whichever is higher, but not less than 10Kg/SQ.Cm for a period of not less than 24 hours. All leaks and defects in joints and piping during the test shall be rectified and got approved. No pipe shall be welded with water inside the pipes.         Piping repaired subsequent to the above pressure shall be retested in the same manner. Systems may be tested in sections and such sections shall be created. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultant sor their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework mod train the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the puppose of draining, the contractor, if necessary, has to create temporary drain points at he lowest point of e			
at least 1.5 times the maximum operating pressure or 2 times the shun 10Kg/Sq.Cn for a period of not less than 24 hours. All leaks and defects in joints and piping during the test shall be rectified and got approved. No pipe shall be welded with water inside the pipes.         Piping repaired subsequent to the above pressure shall be retested in the same manner. Systems may be tested in sections and such sections shall be capped securely. Entire system shall then be retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor after completing the tests.         1.6 Flushing       After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the instant he lowest point of ach section of piping.         D. Fill up water in the pipework and circulate the water at high Volcity using temporary		Piping shall be tested to hydrostatic test pressure of	
<ul> <li>or 2 times the shut off head of the pumps whichever is higher, but not less than 10Kg/Sq.Cm for a period of not less than 24 hours. All leaks and defects in joints and piping during the test shall be rectified and got approved. No pipe shall be welded with water inside the pipes.</li> <li>Piping repaired subsequent to the above pressure shall be retested in the same manner. Systems may be tested in sections and such sections shall be rectuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.</li> <li>The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnersed by the consultants or their authorized representatives. Test certificates duly signed by the contractor after completing the tests.</li> <li><b>1.6 Flushing</b></li> <li>After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework and pariotles.</li> <li>C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water at this points at the lowest point of each section of piping.</li> </ul>		at least 1.5 times the maximum operating pressure	
<ul> <li>is higher, but not less than 10Kg/Sq.Cn for a period of not less than 24 hours. All leaks and defects in joints and piping during the test shall be rectified and got approved. No pip shall be welded with water inside the pipes.</li> <li>Piping repaired subsequent to the above pressure shall be rectested in the same manner. Systems may be tested in sections and such sections shall be capped securely. Entire system shall then be retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.</li> <li>The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor after completing the tests.</li> <li><b>1.6 Flushing</b></li> <li>After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.</li> <li>C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework, This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water a think velocity using temporary</li> </ul>		or 2 times the shut off head of the pumps whichever	
<ul> <li>of not less than 24 hours. All leaks and defects in joints and piping during the test shall be rectified and got approved. No pipe shall be welded with water inside the pipes.</li> <li>Piping repaired subsequent to the above pressure shall be retested in the same manner. Systems may be tested in sections and such sections shall be capeed securely. Entire system shall then be retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.</li> <li>The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants of their authorized representatives. Test certificates duly signed by the contractor after completing the tests.</li> <li><b>1.6 Flushing</b></li> <li>After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.</li> <li>C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework, This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water at mit points at the lowest point of each section of piping.</li> </ul>		is higher, but not less than 10Kg/Sq.Cm for a period	
joints and piping during the test shall be rectified and got approved. No pipe shall be welded with water inside the pipes.         Piping repaired subsequent to the above pressure shall be retested in the same manner. Systems may be tested in sections and such sections shall be capped securely. Entire system shall then be retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be winessed by the consultant so their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed throughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulate the water at high velocity using temporary		of not less than 24 hours. All leaks and defects in	
and got approved. No pipe shall be welded with water inside the pipes.         Piping repaired subsequent to the above pressure shall be retested in the same manner. Systems may be tested in sections and such sections shall be caped securely. Entire system shall then be retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummes and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulate the water at high velocity using temporary		joints and piping during the test shall be rectified	
Image: A projection processing of the provided with a water inside the pipes.         Piping repaired subsequent to the above pressure shall be retested in the same manner. Systems may be tested in sections and such sections shall be capped securely. Entire system shall then be retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor and the consultant shall be submitted by the contractor and the consultant shall be submitted by the contractor and the consultant shall be submitted by the contractor and the consultant shall be submitted by the contractor and the consultant shall be submitted by the contractor and the consultant shall be submitted by the contractor and the consultant shall be submitted by the contractor and the consultant shall be pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.		and got approved. No pipe shall be welded with	
Piping repaired subsequent to the above pressure shall be retested in the same maner. Systems may be tested in sections and such sections shall be capped securely. Entire system shall then be retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultants or their authorized frepresentatives. Test certificates duly signed by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulate the water drain by who returned the pipework from the lowest point of each section of piping.		water inside the nines	
Piping repaired subsequent to the above pressure shall be retested in the same manner. Systems may be tested in sections and such sections shall be capeed securely. Entire system shall then be retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor and the consultant shall be submitted by the contractor and the consultant shall be usubmitted by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulate the water at high velocity using temporary		water mistae the pipes.	
shall be retested in the same manner. Systems may be tested in sections and such sections shall be capped securely. Entire system shall then be retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor and the consultant shall be submitted by the contractor and the consultant shall be submitted by the contractor and the consultant shall be submitted by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulate the water at high velocity using temporary		Piping repaired subsequent to the above pressure	
be tested in sections and such sections shall be capped securely. Entire system shall then be retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulate the water at high velocity using temporary		shall be retested in the same manner. Systems may	
capped securely. Entire system shall then be         retested. Noiseless circulation of water in the circuit         should be achieved. If improper circulation due to         air lock is found, it is the responsibility of the         Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in         advance by the Contractor of his intention to test a         section or sections of piping and all such tests shall         be witnessed by the consultants or their authorized         representatives. Test certificates duly signed by the         contractor and the consultant shall be submitted by         the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines         are to be flushed thoroughly to blow out the entire         dirt and muck. All equipment's would be isolated         from the piping with dummies and the pipework         provided with temporary loop lines near         equipment's to facilitate flushing. Flushing will be         carried out in multiple stages as under till the water         drained from the pipework at all points is clear of         any sediments or suspended particles.         C. Fill up water in the pipework from the lowest         point in each section of the pipework. This         filling-flushing activity has to be ca		be tested in sections and such sections shall be	
retested. Noiseless circulation of water in the circuit should be achieved. If improper circulation due to air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dumnies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework and lorint is iclear of any sediments or suspended particles.         C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulate the water at high velocity using temporary		capped securely. Entire system shall then be	
should be achieved. If improper circulation due to         air lock is found, it is the responsibility of the         Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in         advance by the Contractor of his intention to test a         section or sections of piping and all such tests shall         be witnessed by the consultants or their authorized         representatives. Test certificates duly signed by the         contractor and the consultant shall be submitted by         the contractor after completing the tests.         After completion of the installation, the pipelines         are to be flushed thoroughly to blow out the entire         dirt and muck. All equipment's would be isolated         from the piping with dummies and the pipework         provided with temporary loop lines near         equipment's to facilitate flushing. Flushing will be         carried out in multiple stages as under till the water         drained from the pipework at all points is clear of         any sediments or suspended particles.         C. Fill up water in the pipework and drain the         water from the pipework from the lowest         point in each section of the pipework. This         filling-flushing activity has to be carried out         at least 2 times. For the purpose of draining,         the contractor, if ne		retested. Noiseless circulation of water in the circuit	
air lock is found, it is the responsibility of the Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor after completing the tests.         1.6 Flushing       After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulate the water at high velocity using temporary		should be achieved. If improper circulation due to	
Contractor to carry out all necessary rectification.         The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor and the consultant shall be submitted by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulate the water at high velocity using temporary		air lock is found, it is the responsibility of the	
The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulate the water at high velocity using temporary		Contractor to carry out all necessary rectification.	
The Consultants / Client shall be informed well in advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulate the water at high velocity using temporary			
advance by the Contractor of his intention to test a section or sections of piping and all such tests shall be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.C. Fill up water in the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.D. Fill up water in the pipework and circulate the water at high velocity using temporary		The Consultants / Client shall be informed well in	
section or sections of piping and all such tests shall         be witnessed by the consultants or their authorized         representatives. Test certificates duly signed by the         contractor and the consultant shall be submitted by         the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines         are to be flushed thoroughly to blow out the entire         dirt and muck. All equipment's would be isolated         from the piping with dummies and the pipework         provided with temporary loop lines near         equipment's to facilitate flushing. Flushing will be         carried out in multiple stages as under till the water         drained from the pipework at all points is clear of         any sediments or suspended particles.         C. Fill up water in the pipework from the lowest         point in each section of the pipework. This         filling-flushing activity has to be carried out         at least 2 times. For the purpose of draining,         the contractor, if necessary, has to create         temporary drain points at the lowest point of         each section of piping.         D. Fill up water in the pipework and circulate         the water at high velocity using temporary		advance by the Contractor of his intention to test a	
be witnessed by the consultants or their authorized representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.C. Fill up water in the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.D. Fill up water at high velocity using temporary		section or sections of piping and all such tests shall	
representatives. Test certificates duly signed by the contractor and the consultant shall be submitted by the contractor after completing the tests. <b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulate the water at high velocity using temporary		be witnessed by the consultants or their authorized	
contractor and the consultant shall be submitted by the contractor after completing the tests.         1.6 Flushing       After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.         C. Fill up water in the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the puppose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.         D. Fill up water in the pipework and circulate the water at high velocity using temporary		representatives. Test certificates duly signed by the	
the contractor after completing the tests.1.6 FlushingAfter completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.C. Fill up water in the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.D. Fill up water in the pipework and circulate the water at high velocity using temporary		contractor and the consultant shall be submitted by	
<b>1.6 Flushing</b> After completion of the installation, the pipelines are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.D. Fill up water in the pipework and circulate the water at high velocity using temporary		the contractor after completing the tests.	
<ul> <li>are to be flushed thoroughly to blow out the entire dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.</li> <li>C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water at high velocity using temporary</li> </ul>	1.6 Flushing	After completion of the installation, the pipelines	
<ul> <li>dirt and muck. All equipment's would be isolated from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.</li> <li>C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water at high velocity using temporary</li> </ul>		are to be flushed thoroughly to blow out the entire	
from the piping with dummies and the pipework provided with temporary loop lines near equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles. C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping. D. Fill up water in the pipework and circulate the water at high velocity using temporary		dirt and muck. All equipment's would be isolated	
<ul> <li>provided with temporary loop lines near</li> <li>equipment's to facilitate flushing. Flushing will be</li> <li>carried out in multiple stages as under till the water</li> <li>drained from the pipework at all points is clear of</li> <li>any sediments or suspended particles.</li> <li>C. Fill up water in the pipework and drain the</li> <li>water from the pipework from the lowest</li> <li>point in each section of the pipework. This</li> <li>filling-flushing activity has to be carried out</li> <li>at least 2 times. For the purpose of draining,</li> <li>the contractor, if necessary, has to create</li> <li>temporary drain points at the lowest point of</li> <li>each section of piping.</li> <li>D. Fill up water in the pipework and circulate</li> <li>the water at high velocity using temporary</li> </ul>		from the piping with dummies and the pipework	
<ul> <li>equipment's to facilitate flushing. Flushing will be carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.</li> <li>C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water at high velocity using temporary</li> </ul>		provided with temporary loop lines near	
<ul> <li>carried out in multiple stages as under till the water drained from the pipework at all points is clear of any sediments or suspended particles.</li> <li>C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water at high velocity using temporary</li> </ul>		equipment's to facilitate flushing. Flushing will be	
<ul> <li>drained from the pipework at all points is clear of any sediments or suspended particles.</li> <li>C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water at high velocity using temporary</li> </ul>		carried out in multiple stages as under till the water	
<ul> <li>any sediments or suspended particles.</li> <li>C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water at high velocity using temporary</li> </ul>		drained from the pipework at all points is clear of	
<ul> <li>C. Fill up water in the pipework and drain the water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water at high velocity using temporary</li> </ul>		any sediments or suspended particles.	
<ul> <li>water from the pipework from the lowest point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water at high velocity using temporary</li> </ul>		C. Fill up water in the pipework and drain the	
<ul> <li>point in each section of the pipework. This filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water at high velocity using temporary</li> </ul>		water from the pipework from the lowest	
<ul> <li>filling-flushing activity has to be carried out at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water at high velocity using temporary</li> </ul>		point in each section of the pipework. This	
<ul> <li>at least 2 times. For the purpose of draining, the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li> <li>D. Fill up water in the pipework and circulate the water at high velocity using temporary</li> </ul>		filling-flushing activity has to be carried out	
<ul><li>the contractor, if necessary, has to create temporary drain points at the lowest point of each section of piping.</li><li>D. Fill up water in the pipework and circulate the water at high velocity using temporary</li></ul>		at least 2 times. For the purpose of draining.	
<ul><li>temporary drain points at the lowest point of each section of piping.</li><li>D. Fill up water in the pipework and circulate the water at high velocity using temporary</li></ul>		the contractor, if necessary, has to create	
each section of piping. D. Fill up water in the pipework and circulate the water at high velocity using temporary		temporary drain points at the lowest point of	
D. Fill up water in the pipework and circulate the water at high velocity using temporary		each section of piping.	
the water at high velocity using temporary		D. Fill up water in the pipework and circulate	
		the water at high velocity using temporary	

		pumps. After circulating the water for about	
		I hour, the water hast to be drained fully.	
		This process has to be repeated till the water	
		is clear.	
		Subsequent to flushing, commissioning strainers	
		(strainers with permanent magnet on flange and SS	
		fine mesh wrapped over the normal strainer basket)	
		along with temporary pumps shall be used for	
		circulating water for at least 48 hours and thereafter	
		the commissioning strainers can be removed and	
		the equipment's can be brought into loop. The	
		system then shall be balanced to deriver the water	
		certification shall be submitted with completion	
		drawings and documents	
10	VALVES	drawings and documents	
10.	VAL VES		
	1. Butterfly	The butterfly valves shall be wafer type and	
	Valves	supplied along with flow control lever. The valves	
	v aives	shall be compact in size and shall conform to BS	
		5155 MSS SP 67 and API 609 The valves shall be	
		light in weight and easy to install between a pair of	
		flanges conforming to PS10 Table D & E. The	
		hady shall of aloss grain cost iron conforming to PS	
		EN: 1561/IS210Cr EC260 and the section shall be	
		EN: 1301/1521001 FG200 and the seating shall be	
		of Resilient black, Nitrile rubber / EPDM moulded	
		on to the body. The disk shall be of cast iron as per	
		BS EN: 1561 with nylon coating or SG iron as per	
		BS EN: 1563 nylon coated or ductile iron as per	
		IS1865 Gr450/10, whereas the shaft shall be of	
		stainless steel AISI 431 / 410treated permanently	
		for lubrication. The shaft seals shall be of Nitrile	
		'O' rings and rubber seals. Valves shall be suitable	
		for a working pressure as specified in the Bill of	
		Quantities. Care should be taken during installation	
		to see that the disk is not damaged during	
		installation due to the flanges being incorrectly	
		spaced. The valve shall be removed from pipework	
		after initial setting for carrying out full welding	
		work. For valves including and above 200mm	
		diameter, geared arrangement with hand wheel shall	
		be provided for operation of the valve.	
		Wherever called for the velves shall be provided	
		wherever caned for, the valves shall be provided with extended stem to ensure easy operation in	
		insulated pipework	
		montanea bibe north.	
		Integral ISO 5211 platform shall be provided to	
		facilitate direct mounting of actuators and	

	T	1	
	Gear units on to the valves.		
	In asso of motorized butterfly values, the actuator		
	motor shall be mounted on the platform provided in		
	the butterfly valves. The actuator shall operate on		
	single phase 230V power supply and have potential		
	free contacts for status monitoring. The actuator		
	shall have Push Button for ON/OFF arrangement. If		
	the push button arrangement in the valve is not a		
	standard, then the contractor shall provide		
	necessary wiring and push button externally. It shall		
	be possible to dismount the motor assembly easily		
	and operate the valve stem manually if required.		
2. Ball Valves	Ball Valves shall have body of carbon steel. The		
	ball and the shaft shall be of stainless steel. The seat		
	shall be of PTFE. The valve shall be complete with		
	socket weld ends.		
<b>3. Ball Valves</b>	Ball Valves with strainer up to 50mm size shall		
with And	have brass body. The ball and the shaft shall be of		
Without	stainless steel. The seat shall be of PTFE. The valve		
Strainer	shall be complete with socket weld ends and		
	confirming to relevant codes. Valves 50 mm dia		
	shall have brass body and statiliess-steel spindle		
	valve seat. The valves shall be suitable for pressure		
1 Delensing	Palancing values shall be provided in the pining as		
4. Datalicing	indicated in drawings to measure and balance the		
Valves	flow in the piping. These values shall have built in		
	now in the piping. These valves shall have built-in pressure drop measuring facility to compute flow		
	rate across the value. The test cocks shall be long		
	anough to protrude out of pipe insulation. The velve		
	handle or stam shall have markings which would		
	display the number of turns the value is open. It		
	shall also be possible to lock the value at the		
	balanced position such that it would not be possible		
	to open the value any further at the same time		
	permitting full closure of the value if required		
	permitting fun closure of the varve if required.		
	Valves up to and including 50mm dia shall be in		
	Gun metal construction with threaded connections		
	Contractor shall provide flanges on either end of		
	such threaded valve to enable easy removal of		
	valve		
	For valves including and above 65mm dia, the		
	construction shall be as under:		
	Body: Cast Iron to IS 210 Gr. FG 260		
	Bonnet: Cast Iron to IS 210 Gr. FG 260		
	Hand Wheel: Mild Steel Fabricated		
- I	1		

	Stem: SS-410	
	Disc: FN-3	
	Sealing Disc: E P D M	
	Temp Range: 40 Deg. C to 120 Deg. C)	
	Prossure Test Cocke: Steel Chrome Plated	
	End Connection: Elonged as per IS: 6202 Table	
	End Connection: Flanged as per 15: 0592 Table	
	To enable accurate and practical operation, measurement of flow and differential pressure shall be made with a computerized balancing instrument which shall enable the operator to read the flow	
	directly without the use of diagrams or tables. In	
	addition to measuring flow rate, differential	
	pressure and temperature, computerized balancing	
	instrument shall have a computer programme to	
	provide the following functions:	
	To balance the HVAC installation and calculate the	
	necessary valve settings based on system	
	measurements.	
	• To store the results of balancing.	
	• To log measured values from a valve	
	(differential pressure, flow rate or	
	temperature).	
	• To printout saved data in computerized	
	measurement protocol (CMP) consisting of :	
	f. Name and size of Balancing	
	Valve (BV)	
	g. Pre-setting position of BV	
	h. P at BV	
	i. Flow at BV	
	j. Design Flow	
5. Strainers	Strainers up to 50 mm shall be of gun metal type.	
(V true o	Strainers 65mm and above shall be flanged type	
(1 type Strainard)	with Cast Iron / MS body fabricated from pipes.	
Stramers)	The strainer screen shall be long and removable	
	type with 3 mm perforations. It shall be possible to	
	remove the strainer element without disconnecting	
	the strainer from the pipework by removing a flange	
	at one end of the strainer element. The removable	
	flange shall have donut shaped permanent magnet	
	of at least $\frac{1}{2}$ " ht fixed to the centre of the removable	
	flange with bolt nut and washer on the inside to trap	
	any ferrous/magnetic particles.	
	Strainers 100mm dia and larger shall be provided	
	with pipe nipple of 20mm dia and ball valve so that	
	the water in the strainer can be drained with a	

	flexible hose to the nearest drain point.	
	In case the requirement of magnet and pipe nipple provision is not a standard offering of the manufacturer, they shall be provided on field by the Contractor.	
	During commissioning of system, the strainer screen shall be provided with a further SS mesh with 1mm sieve size. The same shall be removed after a few days of running the system with the mesh in place.	
6. Two Way Motorised Valve On/Off Type	Two way motorised ON/OFF type valve complete with electrical actuator, heavy duty PN 10 rating brass/bronze body valve, Room thermostat with LCD display, On/Off buttons, Temperature adjustment dial/button, Fan speed control with necessary transformers wiring etc.,	
	This shall be provided as 2 position diverting valves in chilled water lines at each fan coil unit and shall be actuated by space thermostat. Space conditions shall be maintained by modulating the volume of water flow through the coil. The valves shall revert to fully bypass position when fan is shut off. Pressure drop across the valve shall not exceed 0.14 kg/ sq.cm. Valve shall have the facility to replace motor actuator without removing the valve body.	
7. Two-Way Control Valve Modulating Type	Two way modulating Control valves in a single Unit of Valve. The 2 way valve for the AHU / CSU shall be suitable for 24V AC power supply. All control Valves with size lesser than or equal to DN 40 mm shall have Brass / Bronze body with stainless steel seat and brass plug, Control Valves with size above DN 50mm shall have a Cast iron body and stainless steel with brass plug and sealing gland.	
	The actuator versions should be with spring-return function and should be directly mounting on valves without any adjustments. All the actuator shall be operated through 24 VAC and should be modulated through control signals 010 VDC, 420 mA, or 01000 ohms.	

0 DTU	Actor		
<b>8. BIU</b>	vieter	BIU meter shall consist of flow sensor, temperature	
		sensors, microprocessor unit with display.	
		The flow sensor shall be of ultrasonic type working	
		on time transit method. The sensor shall consist of	
		two ultrasonic transducers producing sound waves	
		travelling both in the direction of water flow and	
		against it and use the time taken to reach the	
		against it and use the time taken to reach the	
		receiver to measure the now quantum. The now	
		sensor shall be in the form of a pipe and offer	
		minimum resistance to the water flow. Flow sensor	
		shall have integral flanges at both ends for	
		connecting to pipework.	
		Immersion type temperature sensors shall be	
		provided to measure the temperature at two	
		locations in the pipework. Cable length with these	
		sensors shall be minimum 6m each. One of the	
		sensor could also be inbuilt along with the flow	
		sensor.	
		The microprocessor unit shall be similar to	
		Kamstrup Multical 603 The unit shall compute the	
		flow temperature difference instantencous cooling	
		now, temperature difference, instantaneous cooling	
		capacity, totalized values of cooling capacity etc.	
		The unit shall have a backlit display unit which	
		shall display all these values. Scrolling or	
		programming the unit shall be possible through	
		tactile keypad or soft buttons which would provide	
		an easy menu driven experience. The unit shall	
		have in built battery backup. The unit shall release	
		all the operational parameters to a BMS through	
		Modbus / BACNET over IP. Unit shall be	
		minimum IP 55 rated.	
9. Pressu	ire	Pressure gauges shall be of bourdon type,	
Gauges		glycerine/liquid filled with AISI 304 Stainless Steel	
0		casing of appropriate range as specified in the	
		BOO. Pressure gauge shall be fixed onto a coupling	
		welded to the main pipework with a small stub	
		nipple pipe. Isolation valve shall be provided to	
		isolate the pressure gauge as necessary. The stub	
		nipple nipe shall be Class C as ner IS 1220	
		$\begin{array}{c} \text{Inpple pipe shall be Class C as pel 151257.} \\ \text{A coursely of pressure course shall be 10/ or new UNU} \end{array}$	
		EN 927 1 December 2012 in the 1% as per UNI	
		EN = 83/-1. Pressure gauges installed on the inlet	
		and outlet of chillers and pumps shall be of 150mm	
		dia dial and the ones installed across AHU	
		pipework shall be of 100mm dia dial.	

10.	Thermometers shall be Dial type with remote	
Thermometers	sensing bulb and interconnecting capillary. Design	
	shall be as per EN13190 Case capillary and stem	
	shall be of stainless steel. Dial shall be minimum	
	100mm die A sourcess shell be Class 2 as per	
	Toomin dia. Accuracy shall be Class 2 as per	
	EN13190. Thermometer shall be with bottom	
	capillary entry and back mounting support.	
	Thermometer shall be suitable for use on a liquid	
	filled thermowell.	
11. Thermowell	Thermowell shall be provided in pipework as called	
	for. The pipework shall be welded with an 1"	
	threaded coupling and closed with a 1" threaded	
	dummy will be accounted into the counting. The	
	dummy will have an $\frac{1}{2}$ hole drilled along the	
	centreline of the dummy. Copper pipe stub of 5/8"	
	will be brazed on the coupling end of the dummy.	
	The other end of the copper tube would be pinched.	
	Glycol or other conducting fluid would be filled in	
	the copper tube.	
12. Test Points	Test points shall be fixed to couplings provided in	
	the pinework as required/shown in the drawings	
	These test points would allow measurement of	
	pressure and temperature at the point of installation	
	pressure and temperature at the point of instantation	
	with the help of portable pressure gauges and	
	thermometers custom made for this purpose.	
	Pody of toot point shall be of broos with nitrile	
	Body of test point shan be of blass with intrife	
	sealing busines. The test point shall be capable of	
	withstanding pressures up to 16 bar and be leakproof	
	even after multiple uses.	
	Prossure gauges and Digital thermometers as	
	witchle for these test points shall be supplied as	
	suitable for these test points shall be supplied as	
	called for in the BOQ. These gauges shall have at	
	least Class 2 accuracy as per relevant EN standards.	
13. Air Vents	The automatic air vent comprises as follows	
	e. Lid	
	f. Red bronze housing	
	g. Float	
	h. Valve seat seals	
	Materials	
	e. Brass housing	
	f. Brass lid	
	g. High grade, heat-resistant synthetic material	
	float	
	h. Heat resistant elastomer seal components	
	r i i i i i i i i i i i i i i i i i i i	

11.	CHILLED WATER PIPING INSULATION		
	Pre-Insulated		
	Pipework with	related to insulation of pipework. (For specification	
	HDPE	terated to pipes, methods of jointing, installation	
	Jacketing – For	document)	
	Buried	Insulation material shall be DUE of density	
	Pipework	minimum $40 \text{ K}  \text{g/cm}$ m sandwiched between the nine	
		and an outer HDPE jacket. Entire insulation shall be	
		done at the factory and brought to site. Field work	
		shall be limited to insulation of welded joints only	
		HDPF pipes shall be of minimum PN 2.5 rating and	
		as per outer diameter as mentioned in the BOO for	
		the relevant pipe sizes and conform to IS4984	
		material grade PE80	
		Before insulation, the outer surface of the chilled	
		water pipe shall be cleaned thoroughly to remove	
		any dust, dirt, oil and grease. Thereafter the chilled	
		water pipe shall be positioned inside the HDPE pipe	
		such that the annular space is even all around.	
		Thereafter, PUF injection shall be carried out to	
		achieve the desired density.	
		Insulation shall not be done for a small distance at	
		either end to facilitate joining of pipes.	
		After insulation, the pipes shall be handled carefully	
		and transported to site and unloaded with utmost	
		care to ensure that there is no damage to the HDPE	
		casing or insulation.	
		After completion of welded joints and pressure	
		testing, all the joints would be insulated at site with	
		PUF and finished with HDPE. Sections of HDPE	
		pipe or HDPE sheets would be welded with HDPE	
		welding to form a leakproof joint which would	
		prevent ingress of water into the insulation.	
	Pre-Insulated	This specification covers the technical aspects	
	Pipework with	related to insulation of pipework. (For	
	GI Spiral Pipe	specification related to pipes, methods of jointing,	
	Jacketing – For	installation etc., please refer to the relevant section	
	Pipework	in this document.)	
	Buildings	Insulation material shall be DUE of density	
	Dunungs	minimum $40 \text{ Kg/cu}$ m sandwiched between the nine	
		and an outer GI spiral pipe jacket. Entire insulation	
		shall be done at the factory and brought to site	
		Field work shall be limited to insulation of welded	
		joints only.	
		GI spiral pipes shall be of minimum 26G thickness	

		having GI coating of atleast 120 gms/sqm. Outer	
		diameter of GI spiral pipe shall be as mentioned in	
		the BOQ for the relevant pipe sizes.	
		Before insulation, the outer surface of the chilled	
		water pipe shall be cleaned thoroughly to remove	
		any dust dist oil and grasse. Thereafter the shilled	
		any dust, dift, off and grease. Thereafter the chined	
		water pipe shall be positioned inside the GI spiral	
		pipe such that the annular space is even all around.	
		Thereafter, PUF injection shall be carried out to	
		achieve the desired density.	
		Insulation shall not be done for a small distance at	
		either end to facilitate joining of pipes.	
		or and to receive Journal or pro-	
		All tap offs and albows shall be wolded at	
		factory insulated and brought to site. Vender	
		hall assume the second	
		snan carryout proper site measurements to	
		ensure that insulation for butt welded or	
		flanged joints alone is carried out at site and all	
		other joint types are done in the factory itself.	
		After insulation, the pipes shall be handled	
		carefully and transported to site and unloaded with	
		utmost care to ensure that there is no damage to the	
		GI spiral casing or insulation.	
		After completion of welded joints and pressure	
		testing all the joints would be insulated at site with	
		PLIE and finished with GL sheet. Sections of GL	
		shoets shall be serewed or riveted and seelent	
		sneets shall be screwed or riveled and sealant	
		applied at all joints to form a leakproof joint which	
		would prevent ingress of water into the insulation.	
		Insulation work at site for these joints will have to	
		be carried out by the same manufacturer who has	
		supplied the Pre-insulated pipe.	
12.	Pipe Insulation	Material of insulation for chilled water pipework in	
	For Field	Plantrooms shall be rigid PUF of density minimum	
	Joints	40kg/cum.	
		Before insulation, the outer surface of the chilled	
		water pipe shall be cleaned thoroughly to remove	
		any dust, dirt, oil and grease. Thereafter one coat	
		of bituminous primer shall be applied all over the	
		nipe and allowed to dry	
		pipe and anowed to dry.	
		Insulation shall be in the form of semi-circular	
		annular pipe sections. Wherever the insulation	
		amutat pipe sections. wherever the insulation	

		thickness specified does not meet standard products, the first layer shall be with pipe sections	
		and the balance be made up with rectangular slabs	
		Insulation shall be fixed using a flood coat of hot bitumen grade 100/85 @1.5kg/sqm. All joints shall	
		be staggered while fixing the insulation. All joints	
		shan be seared thoroughly with not bitumen.	
		Thereafter the insulation shall be wrapped with 300G polyethylene sheet. All joints of the sheet	
		shall be finished with PVC tapes to form good	
		vapour barrier.	
		Aluminium cladding with 26G aluminium sheets shall be carried out as finish.	
		Items which would require future maintanance	
		such as pumps, strainers etc., and other such items	
		shall be insulated with a removable piece so that the insulation can be removed, maintenance work	
		carried out and the insulation piece fixed back in	
		insulation.	
13.	PIPE INSULATI	ON FOR UNIT CONNECTIONS	
	1.0 Material		
	Material for piping		
	insulation of thick		
	• Density of	Material shall be between 40 to 55 Kg/m3.	
	• Thermal c exceed 0.0	onductivity of elastomeric nitrile rubber shall not $37 \text{ W/m}^{\circ}\text{K}$ at an average temperature of $0^{\circ}\text{C}$	
	• The insula	tion shall have fire performance such that it passes	
	Class 0 as	per BS476 Part 7 for surface spread of flame as per	
	BS 476 an BS476 Par	t 6 to meet the Class 'O' Fire category as per 1991	
	Building I	Regulations (England & Wales) and the Building	
	Standards ( • Water yap	Scotland) Regulations 1990.	
	(2.48 x 10	$)^{-14}$ Kg/m.s.Pa), i.e. Moisture Diffusion Resistance	
	Factor or '	a' value should be minimum 7000.	
	Thickness     individual	of the insulation shall be as specified for the application.	
1	maryradul	··· Γ Γ - · · · · · · · · · ·	

	• Wherever specified the insulation shall be supplied with factory	
	faced GC Cloth.	
	The insulation material, to the extent feasible shall be in tubular form	
	only. In cases where the diameters of pipe or large or the thickness	
	required is higher and not in the standard supply range of the OEM, to	
	the extent feasible, the initial layer shall be with tubular insulation and	
	around the pipes.	
	2.0 Insulation Application	
	The insulation shall be applied as under:	
	c. For Tubular Insulation: Clean the Pipe surface with wire brush and render the surface dry and clean. Slide the insulation into the pipe. Seal all transverse joints using tape. Tubular insulation shall be suitably protected from any damage during installation works.	
	d. For Sheet Insulation: Clean the Pipe surface with wire brush and render the surface dry and clean. Cut the sheets appropriately to match the diameter of the pipe. Apply a coat of adhesive to the pipe and the inner surface of insulation and wait for the insulation to be tacky. Fix the insulation to the pipe without any wrinkle or bubbles.	
	Wrap the insulated surface with minimum 300-micron polythene sheet	
	with at least 50mm overlap and hold in position with self-adhesive PVC	
	tapes. Finish the insulation with 26G Aluminium cladding held in place	
	with self-tapping screws.	
14.	Warranty: One Year Standard Warranty Period.	

(Note: It is mandatory for the bidders to provide the compliance statement (Complied/Not Complied) for the above points with document proof as required). If the compliance statement (Complied/Not Complied) is not furnished for the evaluation Bidders will be disqualified.

# SIGNATURE OF BIDDER ALONG WITH SEAL OF THE COMPANY WITH DATE

# FINANCIAL BID (PROFORMA) - BILL OF QUANTITIES (BOQ)

#### Item Name: PROVISION OF AC FACILITY TO WALMART SPACE Tender No. GEICSR/RAGH/004/2024/ACWALL

It. No	Description of work	Quantity	Units	Basic Rate in INR	GST in Percentage	Total Amount with taxes in INR
	DOUBLE SKIN FAN COIL UNITS - DECORATIVE TYPE CEILING SUSPENDED -INSIDE CONDITIONED SPACE SITC of double skin chilled water Fan Coil Unit. It is proposed to install these units ceiling suspended inside the conditioned area without false ceiling. Hence, aesthetics of the unit is of parmount importance. The unit shall be constructed out of sandwiched panels minimum 43 mm thick RPUF insulation, with thermal break profile. The outer sheet of the panel shall be 0.8mm thick and the inner sheet shall be 0.63mm thick. The unit shall be provided with a Aluminium powdercoated grille for both supply air and return air. RA Grille on the rear side. SA Grille shall be provided in the front side. (please refer enclosed sketch). The units shall be with blow through design, units complete					
1	with pre-filters, fan section with DIDW forward curved fan directly coupled to a single phase motor operable in 3 speeds, 3 row deep cooling coil & extended drain tray. Coil section shall be with suitable air vent and drain points. The coil section and drain tray sections shall be provided with sandwiched insulation. The unit shall be sized to accommodate the isolation valves as well as the control valve. The FCU shall be factory fitted with isolation valves (ball valve with strainer at inlet and without strainer at outlet), 2 Way Motorised Valve(On/Off type) motorised valve with spring return (Valve to close when the power supply is cut off), necessary interconnections etc., Price to include for Room Thermostat compatable for BMS integration (Bacnet over MSTP) with On/Off, Fan Speed and Temperature Control with a digital display & upto 15Rmt of interconnecting wiring between FCU and Thermostat in GI conduits. Price also to include upto 3Rmt of copper flexible multicore cable with plugtop for power.					
1.01	2.0TR, 800 CFM	4	Nos.			
1.02	1.0 TR, 400 CFM	2	Nos.			

2	SITC of Pre Insulated Chilled water piping inside buildings in welded construction with MS ERW pipes with factory made GI spiral pipe jacketed PUF insulation complete with all fittings, flanges, pressure testing as per specification. Pipes 150mm dia and below shall be C class as per IS1239.200 mm and above shall be as per IS3589 with wall thicness as specified. Cost to include necessary supports with PUF saddles.				
2.01	40mm dia NB - jacket dia min 140mm	40	Mtr.		
2.02	32mm dia NB - jacket dia min 125mm	40	Mtr.		
2.03	25mm dia NB - jacket dia min 125mm	10	Mtr.		
3	<b>COPPER CHILLED WATER PIPING</b> SITC of Copper Soft / Hard drawn piping for smaller chilled water units (CSU, FCU, Hiwalls) with all fitting and insulated with class "O" tubular closed cell nitrile rubber 25mm thick insulation with factory made glass cloth backing. Thickness of the copper pipe shall be minimum 22G. Price to include necessary flare nuts, adaptors etc., Copper pipe routing shall be as per the attached tender layouts.				
3.01	19.1mm dia	20	Mtr.		
	Grand Total				

Total Amount Rupees in words \_\_\_\_\_

Note:

- 1. Price bid as per this format to be uploaded only at the financial document column in CPP Portal. Price disclosure at the technical bid will result in disqualification.
- 2. Technical Bid Should NOT Contain Price Bid/Financial Bid details (or) Indication. If the price Details are indicated, mentioned inside the technical bid, then bid will be disqualified and neither the Technical Bid nor the Price Bid/Financial Bid will be considered.

I/We the bidder accept all the terms and conditions as per tender including all technical & commercial conditions.

Date: Place: Authorized Signatory

Seal and signature

#### FORMAT FOR AFFIDAVIT OF SELF-CERTIFICATION UNDER PREFERENCE TO MAKE IN INDIA – PER ITEM

#### **Tender Reference Number:**

#### Name of the item / Service:

**D** 

Date:	
I/We	S/o, D/o, W/o,
Resident of	

Hereby solemnly affirm and declare as under:

That I will agree to abide by the terms and conditions of the Public Procurement (Preference to Make in India) Policy vide GoI Order no. P-45021/2/2017-PP (B.E.-II) dated 15.06.2017 (subsequently revised vide orders dated 28.05.2018, 29.05.2019and 04.06.2020) MOCI order No. 45021/2/2017-PP (BE II) Dt.16th September 2020 & P- 45021/102/2019-BE-II-Part (1) (E-50310) Dt.4th March 2021 and any subsequent modifications/Amendments, if any and

That the local content for all inputs which constitute the said item/service/work has been verified by me and I am responsible for the correctness of the claims made therein.

Tick (🗸	() and Fill the Appropriate Category
	I/We [name of the supplier] hereby confirm in respect of quoted items thatLocal Content is equal to or more than 50% and come under "Class-I Local Supplier" category.
	I/We [name of the supplier] hereby confirm in respect of quoted items that Local Content is equal to 20% but less than 50% and come under "Class-II Local Supplier" category.
• The loc	he details of the location (s) at which the local value addition is made and the proportionate value of cal content in percentage
Addre:	ss       Percentage of Local content:%         Country of Origin of Goods:

For and on behalf of ...... (Name of firm/entity)

Authorized signatory (To be duly authorized by the Board of Directors)

<Insert Name, Designation and Contact No.>

[Note: In case of procurement for a value in excess of Rs. 10 Crores, the bidders shall provide this certificate from statutory auditor or cost auditor of the company (in the case of companies) or from a practicing cost accountant or practicing chartered accountant (in respect of suppliers other than companies) giving the percentage of local content.]

This letter should be on the letterhead of the quoting firm and should be signed by a competent authority. Non-submission of this will lead to Disqualification of bids.

# **Land Border Sharing Declaration**

(To be given on the letter head of the bidder)

In-line with Department of Expenditure's (DoE) Public Procurement Division Order vide ref. F.No.6/18/2019-PPD dated 23.07.2020 & 24.7.2020

Tender No.\_\_\_\_\_

Dated: \_\_\_\_\_

# **CERTIFICATE**

(Bidders from India)

"I/ we have read the clauses pertaining to Department of Expenditure's (DoE) Public Procurement Division Order (Public procurement no 1, 2 & 3 vide ref. F.No.6/18/2019-PPD dated 23.07.2020 & 24.7.2020) regarding restrictions on procurement from a bidder of a country which shares a land border with India. I/We hereby certify that I/ we \_\_\_\_\_\_ (Name of the bidder) is/are

a) Not from such a country and eligible to be considered for this tender.

# OR

# (Bidders from Country which shares a land border with India)

I/We \_\_\_\_\_\_ (Name of the bidder) is/are from \_\_\_\_\_\_ (Name of the Country) and has been registered with the Competent Authority. I also certify that I fulfil all the requirements in this regard and is eligible to be considered. (Copy/ evidence of valid registration by the Competent Authority is to be attached)

Place: Date: Signature of the Bidder Name & Address of the Bidder with Office Stamp

#### OEM CERTIFICATION FORM (In Original Letter Head of OEM)

Tender No: ..... Dated: .....

We ar	Ve are Original Equipment Manufacturers (OEM) of								
the co	mpany)	Ms				. (Name	of the ve	ndor) is	sone
of	our	Distributors/D	ealers/Reselle	rs/Partners		(tick	one)	for	the
						and is	participa	ting in	the
above	-menti	oned	tender	by	offer	ing	our	pro	oduct
model	model								

..... is authorized to bid, sell and provide service support warranty for our product as mentioned above.

Name and Signature of the authorized signatory of OEM along with seal of the company with Date

# <u>TENDER CHECKLIST – Mandatory documents to be filled and attached along</u> <u>with technical bid document.</u>

- (1) I have registered as a Vendor with IC&SR. (Proof to be enclosed) To submit document proof pertaining to point.no: 6 of tender ISO certificate, Active GSTIN certificate, valid PAN details.
- (2) Technical Bid details and Financial Bid details have to be provided in a separate folder
- (3) Completed and Signed Form of Tender. The Form of Tender document shall be signed by a person legally authorized. (Proof of Authorization to be enclosed)
- (4) Completed Technical Compliance Statement
- (5) Evidence of similar contracts completed/Product supplied in case if the details are requested in (Annexure A)
- (6) Certification of Class I / Class II Local Supplier (Goods, Services, or Works) is submitted as part of the technical bid. (Annexure D)
- (7) EMD as per tender norms is deposited and the proof is enclosed (Annexure -I)
- (8) Land Border sharing declaration document is submitted (Annexure E)
- (9) Non- Debarment Declaration (Annexure H)
- (10) Authorized agent certificate from OEM is mandatory if Indian agent/Indian office of OEM is participating in this tender on behalf of OEM. (Annexure F)

The bid will be valid if all the above documents are provided. Bidders are asked to supply and tick off the required information. Failure to provide any of the stated documents as per tender norms may result in the bid being considered non-compliant and rejected.

# Signature of the Bidder

# FORM - A NON- DEBARMENT DECLARATION

Date: XXXX

To, The Indian Institute of Technology Madras, Sardar Patel road, Guindy, Chennai - 600036

# 

Dear Sir,

a. We are not involved in any major litigation that may have an impact of affecting or compromising the delivery of services as required under this assignment.

b. We are not debarred by any Central/ State Government/ agency of Central/ State Government of India or any other country in the world/ Public Sector Undertaking/ any Regulatory Authorities in India or any other country in the world for any kind of fraudulent activities in last XX years.

Sincerely,

[BIDDERS NAME] Name Title Signature



#### CENTRE FOR INDUSTRIAL CONSULTANCY & SPONSORED RESEARCH (IC&SR) INDIAN INSTITUTE OF TECHNOLOGY MADRAS CHENNAI 600 036



#### ELECTRONIC CLEARING SERVICE (Credit Clearing)/ REAL TIME GROSS SETTLEMENT (RTGS) FACILITY FOR RECEIVING PAYMENTS

#### A. Details of Account Holder

Name of the Institution	Indian Institute of Technology - Madras
Complete Contact Address	Industrial Consultancy and Sponsored Research Indian Institute of Technology-Madras, IIT- Madras Campus Post Office, Sardar Patel Road, Guindy, CHENNAI - 600 036
Permanent Account Number (PAN)*	AAAAI3615G
GST REGISTERATION NO.	33AAAAI3615G1Z6
Telephone No./ Fax No.	Tel - 044-2257 8356
E- mail ID of the FO/AO/REG/DIR	dricsr@iitm.ac.in
B. Bank Account Details:	

Institution Account Name (As per Bank	The Registrar, Indian Institute of
Record)	Technology - Madras
Account No.	2722101003872
IFSC CODE	CNRB0002722
SWIFT CODE	CNRBINBBIIT
Bank Name (in full)	Canara Bank
Branch Name	IIT-Madras Branch
Complete Branch Address	Canara Bank,
	IIT-Madras Branch,
ал. С	IIT- Madras Campus Post Office,
	Sardar Patel Road,
	Guindy, CHENNAI - 600 036
MICR No.	600015085
Account Type	Savings Account

Certified that the Institute's account is in an RTGS enabled branch. I hereby declare that the particulars given above are correct and complete.

Date: 04/08/2023

कृत केनरा बैंक / For CANARA BANK आधितारी / Officer अंड अंड दी सेन्सई आरक्ष / IIT Chennai Branch प्रेरम्सई / Chenner - 600 036

> करेशिन लेमिना.न M. KAROLINE LEMINA

अधिकारी OFFICER S.P. No:64356

Signature of the Competent Authority of the Institution with seal.

उप कुलसचिव (आईसी एवं एसआर) DEPUTY REGISTRAR (IC & SR) आईआईटी मद्रास भूट्रिजी I.I.T. MADRAS

Phone : +91 (0) 44 2257 8062 / 8061 / 8060 Fax : +91 (0) 44 2257 0545 / 2257 8366 email : deanicsr@litm.ac.in website : http://www.litm.ac.in

#### MANDATE FORM

# ELECTRONICS CLEARING SERVICE (CREDIT CLEARING)/REAL TIME GROSS SETTLEMENT (RTGS) FACILITY FOR RECEIVING PAYMENTS.

\*\*\*\*\*

#### A. DETAILS OF ACCOUNT HOLDER: -

NAME OF ACCOUNT HOLDER	
COMPLETE CONTACT ADDRESS	
TELEPHONE NUMBER/E MAIL	

#### **B.** BANK ACCOUNT DETAILS: -

BANK NAME	
BRANCH NAME WITH COMPLETE ADDRESS,	
TELEPHONE NUMBER AND EMAIL	
WHETHER THE BRANCH IS COMPUTERISED?	
WHETHER THE BRANCH IS RTGS ENABLED? IF YES,	
THEN WHAT IS THE BRANCH IFSC CODE	
IS THE BRANCH ALSO NEFT ENABLED?	
TYPE OF BANK ACCOUNT(SB/CURRENT/CASH	
CREDIT)	
COMPLETE BANK ACCOUNT NUMBER(LATEST)	
MICR CODE OF BANK	

#### DATE OF EFFECT:

I hereby declare that the particulars given above are correct and complete. If the transaction is delayed or not effected at all for reasons of incomplete or incorrect information I would not hold the user institution responsible. I have read the option invitation letter and agree to discharge the responsibility expected of me as a participant under the Scheme.

(.....) Signature of Bidder

Date:

Certified that the particulars furnished above are correct as per our records. (Bank's Stamp)

(.....) Signature of Bidder

Date :

- 1. Please attach a photocopy of the cheque along with the verification obtained from the bank.
- 2. In case your Bank Branch is presently not "RTGS enabled", then upon its upgradation to "RTGS Enabled" branch, please submit the information again in the above pro-forma to the Department at the earliest.